



Rolls-Royce

**Rolls-Royce Corporation
M250-B17**

**COMMERCIAL ENGINE
BULLETIN
(CEB)**

**Technical Publications
Index**

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TP 1221	Engine, Fuel, Lube and Air System, New Number One Bearing Pressure Oil Tube and Reclamping of Existing New No. 1 Bearing Pressure Oil Tube	11-01-88			02-01-89	

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TP 1222	Engine, Fuel and Control, Allied/Bendix Fuel Control Modernization Convert from P/N 23007871 to P/N 23007870	10-01-88				
TP 1223	Engine, Propeller Reduction Gearbox, Rear Housing Rework to Maintain Interchangeability	03-15-91	1	07-30-93		
TP 1224	Cancelled Prior to Publication					
TP 1225	Engine, Accessory Gearbox Assembly, Centrifugal Breather Gear, Improved Configuration	01-31-89	1	06-15-94		
TP 1226	Engine, Turbine Assembly, Second-Stage Turbine Wheel, Reduced Diameter Balance Piston Seal Knife	04-01-89				
TP 1227	Cancelled Prior to Publication					
TP 1228	Engine, Turbine Assembly, First-Stage Nozzle Diaphragm Locating Key Welds - Modify	11-15-90	2	04-15-93		
TP 1229	Reduction gearbox Assembly, Optional 4-Oil Jet System for Existing Prop Brake Rear Housings - Rework	09-30-90				
TP A-1231	Engine, Fuel and Control, Inspection of Certain Bendix Fuel Control Bellows Assemblies	08-01-88	2	09-01-94	10-01-88 07-01-89	
TP 1232	Cancelled Prior to Publication					
TP 1233	Engine, Power and Accessory Gearbox Assembly, Modify for Use in Lighter-Than-Air-Airships	07-15-90	1	02-15-91		
TP 1234	Engine, Accessory and Prop Reduction Gearboxes, New Sun Gear/PTO Gear Configuration	02-15-94	4	09-26-11		
TP 1235	Engine, Gearbox Assembly, Installation of New 3 and 4 Roller Bearings	09-30-90	3	10-31-96		
TP 1236	Engine, Gearbox Assembly, Spur Adapter Gearshaft, Modify 2 1/2 Bearing Guide	03-01-89	1	08-01-89		
TP 1237	Engine, Turbine Assembly, Gas Producer Support, Addition of Brazed Or Welded Wear Pads	05-01-89	3	06-15-93		
TP 1238	Engine, Turbine Assembly, Internal Energy Absorbing Ring (Series III, P/N 23031865), Rework and Reidentify for Series II Use	03-01-89				
TP 1239	Engine Conversion, 250-B17C to 250-B17F/2	06-30-93				

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TP 1240	Engine, Gearbox Assembly, Starter Generator Gearshaft Modify Spline No-Go Gage	06-01-89				
TP 1241	Cancelled Prior to Publication					
TP 1242	Engine, Turbine Assembly, New Gas Producer Turbine Tiebolt Spanner Nut	Cancelled				
TP 1243	Engine, Fuel Control, Model 250-B17 Series Bendix Fuel Control Unit Conversion to Model 250-B17F Configuration	07-30-89				
TP 1244	Engine, Tooling, Power and Accessories Gearbox Bearing Removal Puller Kit, Modify	06-01-89				
TP 1245	Engine, Fuel and Control, Conversion of Model 250-B17 Series Allied/Bendix, Fuel Control, Allison P/N 23007870, (Bendix P/N 2524654-21) to a Configuration Useable on 250-C20S Engines	09-30-91				
TP 1246	Shipping Container Rework, PC Air Filter Clearance	10-01-91				
TP A-1247	Engine, Turbine Assy, Alseal Coating of Power Turbine Inner and Outer Shafts	02-28-90	7	02-29-96	08-31-92 08-31-95	
TP 1249	Engine, Air System, Bleed Valve, Improved Valve Stem Bushing - Install	10-15-90	2	04-15-93		
TP 1250	Engine, Accessory Gearbox, Install New Pressure Oil Tube	04-30-90	1	06-21-91	12-21-90	
TP 1251	Engine, Compressor Assembly, Lubrication Oil System Tubing - Add Spacer	03-29-91				
TP 1252	Engine, Combustion Liner, Rework	Cancelled				
TP A-1253	Engine, Turbine Assembly, Turbine Spline Adapter P/N 6898784, Replace Certain Suspect Adapters	04-30-90	1	07-15-91		
TP 1254	Engine, Accessory, Propeller Governor, Governor Drive Shaft	09-15-90				
TP 1255	Cancelled Prior to Publication					
TP 1256	Cancelled Prior to Publication					
TP 1259	Engine, Fuel and Control, Elimination of Interference, Fuel Cut-Off Rod and 200 Amp Starter Generator	09-30-93 Cancelled 09-07-09	1	02-28-94		
TP 1261	Engine, Gearbox Assembly, Turbine Pressure Oil Fitting, Add Seal	12-15-92	1	01-26-01		

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TP 1263	Cancelled Prior to Publication					
TP 1264	Engine, Compressor Assembly, Release of New Coatings for Previously Uncoated Compressor Wheels - Rework	03-15-92	4	10-16-15		
TP A-1265	Engine, Air System, Bleed Valve, Removal of Plasma Sprayed Coating From Bore	10-15-91			04-30-92	
TP 1267	Engine, Fuel and Control, Conversion of Model 250-B17 Series Allied/Bendix Fuel Control, Allison P/N 23007871, (Bendix P/N 2524661-21) to a Configuration Useable on 250-C20S Engines	09-30-91				
TP 1268	Inspection of Oil Filter Tube Assembly, P/N 6876925A for Proper Engagement	11-15-91				
TP 1269	Engine, Power and Accessory Gearbox Housing Assembly, Rework to Remove Web Wall Material from Casting Housing	01-25-93				
TP 1270	Engine, Compressor Assembly, Compressor Case P/N 6877410, Replace Certain Suspect Compressor Cases	12-20-91				
TP 1271	Engine, Compressor Assembly, Release of New Compressor Discharge Tubes - Replace	Cancelled				
TP 1272	Engine, Fuel, Lube, and Air System, Release of New Anti-icing Valve, Modify	06-15-92	1	09-15-96		
TP 1273	Engine, Combustion Assembly, Compressor Air Discharge Tube 23035281, Replace	03-15-92	1	09-06-06		
TP A-1274	Bendix Main Fuel Controls Used on Model 250 Series Engines - Application of NYE Synthetic Oil 608 to Beryllium Copper PC Bellows Assembly	Cancelled				
TP 1275	Engine, Fuel and Control, Release of New Fuel Control with Stronger Bypass Valve Cover Retaining Screws, Modify	02-15-93	1	12-07-93		
TP 1276	Engine, Compressor Assembly, Compressor Case, New Material Plastic, Add	08-31-93				
TP A-1277	Engine, Fuel, Lube and Air Assembly, Fuel Hose Assembly 23005205, Replace	07-30-92				
TP 1278	Engine, Gearbox Assembly, Release of New Bracket to Eliminate Interference with Gearbox - Replace	06-30-93				

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TP 1280	Engine, Turbine Assembly, Release of New Horizontal Fireshield and Access Panel, Rework	07-30-93				
TP 1281	Engine, Compressor Assembly, Release of New Compressor Coupling Adapter	12-31-93	5	08-15-11		
TP 1282	Engine, Turbine Assembly, Release of New No. 8 Bearing and Retaining Plate	05-31-94				
TP A-1283	Engine Assembly, Fireshield Retaining Nut Torque	10-30-93				
TP 1284	Engine, Turbine Assembly, Authorization to Reidentify Semi-finished 2nd-Stage Nozzles	12-31-93	7	03-29-18		
TP A-1285	Engine, Compressor Assembly, Spur Adapter Gearshaft Assembly P/N 23034784, Inspection	03-31-93				
TP A-1286	Engine, Fuel and Control, Fuel Control Bellows, Replace	11-18-93	4	10-09-01		
TP A-1287	Engine, Control System, Coordinator Power Input Lever	10-15-93	2	11-01-93		
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TP A-1289	Engine, Accessory Gearbox Assembly, Removal of P.T. Overspeed Governor and Inspection for Presence of Part No. 6854424 Seal	08-15-95				
TP A-1290	Engine, Compressor Assembly, Replacement of Certain Vane Assemblies - Diffuser Part No. 6870813	Cancelled				
TP 1291	Engine, Fuel and Control - Removal of the PY Line and PT Governor Cable	04-15-95	4	05-29-09		
TP A-1293	Engine, Gearbox Removal of Certain Pinion Gears	10-04-95	1	11-30-95		
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TP 1297	Engine, Fuel and Control, Coordinator Support Bracket Attach Bolts, Replace	06-17-96	1	03-10-98		
TP 1299	Engine, Fuel and Control - Fuel Control Drive Bearings - Replace	04-10-97	4	05-17-10		
TP 1300	Engine, Fuel and Control System - Coordinator Control Assembly - Installation of Longer Bolt	10-31-97				
TP 1301	Engine, Fuel and Control, Fuel Control Stop Nut - Rework	08-31-97	2	10-13-99		
TP A-1304	Engine, Gearbox Assembly - Oil Delivery Tube - Replace	03-15-99	2	02-02-04		
TP A-1305	Engine, Fuel and Control - CECO Engine Driven Fuel Pump - Internal Spline Inspection	08-21-97				
TP A-1306	Engine, Fuel and Control - Certain Allied-Signal (Bendix) Fuel Control Units and Power Turbine Governors - Inspection of Cam Followers Lever	05-30-98	2	06-28-00		
TP 1307	Engine, Electrical - Start Counter Assembly - Removal/Installation	01-15-99	1	03-17-99		
TP 1308	Engine, Fuel and Control - CECO MFP-263 Fuel Pump - Replace	04-30-98				
TP 1309	Engine, Fuel and Control - AlliedSignal (Bendix) Main Fuel Control - Incorporate One Piece Bypass Valve Sleeve	01-08-99	1	09-28-99		
TP 1311	Engine, Turbine Assembly - Recoating Of Power Turbine Inner Shaft	11-22-99	2	02-22-10		
TP A-1312	Engine, Fuel and Control - Honeywell Fuel Control Unit and Power Turbine Governor - Internal Spring Replacement	10-05-98	3	08-13-04		
TP 1313	Engine, Gearbox Assembly - Release Of New Helical Torquemeter Gearshaft Assemblies and Internal Retaining Rings (Damper)	11-05-99	3	05-03-10		
TP 1316	Engine, Fuel and Control - Release of New Bypass Retention Plate	04-20-01	1	11-15-02		

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TP 1333	Engine, Compressor - Removal of Certain Front Compressor Bearing Housings	01-31-03				
TP A-1334	Engine - Compressor Adapter Coupling	09-09-03	4	08-23-10		
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TP 1337	Engine, Gearbox Assembly - Replacement of Breather Gear Seal	02-07-05				
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TP 1349	Engine - Fuel Nozzle Spray Tip/Inner Air Shroud Replacement	09-09-13	2	10-20-14		
TP 1350	Engine, Fuel & Control - Honeywell Main Fuel Controls - Replacement of the Bypass Valve Sleeve	04-09-12	2	12-01-15		
TP 1351	Engine - N2 Shafting Replacement	04-14-14	1	06-16-14		
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TP 1354	Engine - No. 5 Bearing Retaining Ring Replacement	09-03-14	1	07-13-15		
TP 1355	Engine Turbine Assembly- Inspection of 3rd-Stage Turbine Wheel Slotted Shroud	04-06-15	1	05-20-15		
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TP 1362	M250 Gearbox Oil Check Valve, Guide, Poppet, Check Valve Replace P/N 23085911 and 6898840 with New P/N M250-10893 or P/N M250-10894	10-16-19	1	01-08-20		
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