



Rolls-Royce

**Rolls-Royce Corporation
M250-C18**

**COMMERCIAL ENGINE
BULLETIN
(CEB)**

**Technical Publications
Index**

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243	Engine, Gearbox Assy, New Accessory Drive System Bearing	11-20-85				
244	Cancelled prior to publication					
245	Cancelled prior to publication					
A-246	Engine, Fuel, Lube and Air System Improved Strength Pc Filter Housing	02-15-88	3	02-01-10	10-31-88 04-30-89 10-31-89 04-30-90	
A-247	Engine, Fuel and Air System, Pc Scroll to Pc Filter Tube Assy - Inspection	06-23-86	3	04-15-92	07-31-86	
248	Cancelled Prior To Publication					
249	Cancelled Prior To Publication					
250	Engine, Turbine Assembly, "U" Ring Gasket	04-15-86	1	01-15-98		
251	Engine, Accessory Gearbox Oil Filter Housing, Add Bronze Bushing To The "Oil Out" Port	07-01-89	2	10-20-17		
252	Cancelled Prior To Publication					
253	Cancelled Prior To Publication					
254	Cancelled Prior To Publication					
255	Engine, Turbine, Assembly, New Optimized Power Turbine Sump Clearances	Cancelled				
256	Engine, Fuel and Control - Fuel Pump, Machine Fuel Pump Gear Housing	07-1-88	1	12-17-07		
257	Engine, Accessory Gearbox Assembly, Centrifugal Breather Gear, Improved Configuration	01-31-89	1	06-15-94		
258	Engine, Turbine Assembly, Second Stage Turbine Wheel, Reduced Diameter Balance Piston Seal Knife	04-01-89				
259	Engine, Fuel, Air and Lube System, Additional Clamping	04-01-89			07-01-90	
260	Engine, Gearbox Assembly, Starter Generator Gearshaft, Modify Spline No-Go Gage	06-01-89				
261	Cancelled Prior To Publication					
262	Engine, Turbine Assembly, New Gas Producer Turbine Tiebolt Spanner Nut	Cancelled				

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A-264	Engine, Turbine Assy., Alseal Coating of Power Turbine Inner and Outer Shafts	02-28-90	7	02-29-96	08-31-92 08-31-95	
265	Engine, Accessory Gearbox, Install New Pressure Oil Tube	04-30-90	1	06-21-91	12-31-90	
266	Aviall Recall of Certain Bendix Power Turbine Governors	03-15-90	1	10-15-91	12-31-91	
267	Engine, Combustion Liner, Rework	Cancelled				
A-268	Engine, Turbine Assembly, Turbine Spline Adapter P/N 6898784, Replace Certain Suspect Adapters	04-30-90	1	07-15-91		
269	Cancelled Prior To Publication					
270	Cancelled Prior To Publication					
271	Engine, Compressor Assembly, Release of New Coatings for Previously Uncoated Compressor Wheels - Rework	03-15-92	4	10-16-15		
272	Engine, Turbine Assembly - Combustion Liner - Rework	09-1-91	2	06-18-98		
273	Engine, Fuel and Control, Replacement of Throttle Balance Spring and Maximum Fuel Flow Quadrant	07-1-91	1	12-15-91		
274	Inspection of Oil Filter Inlet Tube Assembly, P/N 6876925A For Proper Engagement	11-15-91				
275	Engine Compressor Assembly, Release of New Compressor Discharge Tubes - Replace	Cancelled				
276	Engine, Fuel, Lube and Air System, Release of New Anti-Icing Valve, Modify	06-15-92	1	09-15-96		
A-277	Bendix Main Fuel Controls Used on Model 250 Series Engine - Application of NYE Synthetic Oil 608 to Beryllium Copper PC Bellows Assembly	Cancelled				
278	Engine, Fuel and Control, Release of New Fuel Control With Stronger Bypass Valve Cover Retaining Screws, Modify	02-15-93	1	12-07-93		
A-279	Engine, Fuel, Lube and Air Assembly, Fuel Hose Assembly 23005205, Replace	07-30-92				
280	Engine, Turbine Assembly, Authorization to Reidentify Semi-finished 2nd-Stage Nozzles	12-31-93	7	03-29-18		

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A-283	Engine, Fuel and Control, Release of New Investment Casting Cover Assembly	01-31-97	1	01-22-01		
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285	Engine, Fuel and Control - Rework of Fuel Control Throttle Shaft to Add Lubrication Channel to Lubricate the Throttle Shaft	08-30-94	1	10-31-97		
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289	Engine, Fuel and Control, Release of New Design Shaft Seal For CECO Model MFP 263 and 264 Fuel Pump	07-31-96				
290	Engine, Fuel and Control - Fuel Control Drive Bearings - Replace	04-10-97	4	05-17-10		
291	Engine, Fuel and Control, Power Turbine Governor Drive Bearings - Replace	07-15-97	1	05-08-98		
292	Engine, Fuel and Control, Fuel Control Stop Nut - Rework	08-31-97	2	10-13-99		
A-293	Engine Assembly, Turbine Pressure Lube Oil Check Valve, P/N 23062087, Verification of Proper Clamp Part Number and Position	05-30-97				
A-294	Engine, Gearbox Assembly - Oil Delivery Tube - Replace	03-15-99	2	02-02-04		
A-295	Engine, Fuel and Control, CECO Engine Driven Fuel Pump - Internal Spline Inspection	08-21-97				
296	Engine, Fuel and Control - CECO MFP-263 Fuel Pump - Replace	04-30-98				
298	Engine, Fuel and Control - AlliedSignal (Bendix) Main Fuel Control - Incorporate One Piece Bypass Valve Sleeve	01-08-99	1	09-28-99		
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301	Engine, Gearbox Assembly - Release Of New Helical Torquemeter Gearshaft Assemblies and Internal Retaining Rings (Damper)	11-05-99	3	05-03-10		
302	Engine, Fuel and Control - Release of New Bypass Retention Plate	04-20-01	1	11-15-02		
A-303	Engine, Turbine - Inspection Of 1st-Stage Nozzle Shield Dome	03-29-00	9	04-30-18		
A-304	Engine, Turbine Assembly - Gas Producer Rotor Assembly - Replace Turbine Tie Bolt	05-09-00	2	11-03-08		
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309	Engine, Fuel and Control - Honeywell (Bendix/AlliedSignal) Main Fuel Control Units - One Time Inspection Of Screws	04-06-01	1	05-13-02		
310	Engine, Control System - One Time Inspection For Proper Components	10-15-01	1	11-28-01		
311	Engine, Main Accessory Gearbox - Release of Rework And Reidentified Lip Seals	04-25-02				
312	Engine, Fuel and Control - Power Turbine Governor Increased Durability Design	04-23-03				
A-313	Engine, Fuel Delivery - Release of New Fuel Nozzle	09-04-03	1	08-30-04		
314	Engine, Gearbox Assembly - Replacement of Breather Gear Seal	02-07-05				
316	Engine, Turbine - Inspection of Sump Assembly, Oil - Gasifier Turbine Bearing Support	02-19-07	1	07-12-07		
318	Engine, Fuel & Control - Power Turbine Governor Increased Reliability	04-21-08	2	02-04-09		
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323	Gearbox, Housing and Cover Oil Scavenge Ports Helical Coil Inserts - Add	08-30-80	4	12-03-12		
324	Gearbox, Housing and Cover Oil Pressure Ports Helical Coil Inserts -- Add	08-30-79	6	12-03-12		
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327	Engine - Fuel and Control - TECS Engine Driven Fuel Pump Internal Spline Inspection	12-09-14	1	01-14-15		
328	Engine - No. 8 Bearing Manufactured by NHBB	03-27-15				
330	Engine, Fuel and Control- Power Turbine Governor New Drive Bearings	03-30-17	1	09-20-17		
331	Engine, Fuel and Control- Fuel Control New Drive Bearings	10-26-17				
332	M250 Gearbox Oil Check Valve, Guide, Poppet, Check Valve Replace P/N 23085911 and 6898840 with New P/N M250-10893 or P/N M250-10894	10-16-19	1	01-08-20		
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4	Installation of P/N 6877138 Auto Reignition Control Kit on Model 250-C18 and -C18B Engines	03-17-72	2	10-31-91
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