

Rolls-Royce Corporation M250-C20

COMMERCIAL ENGINE BULLETIN (CEB)

Technical Publications Index

March 3, 2020

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1105	Gearbox, Power and Accessory, Cover Assembly Torquemeter Shaft Bore Bushing - Add	04-10-79	4	02-15-93		
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1114	Turbine, Slotted Third Stage Wheel - Rework	Cancelled- REF: CEB- A-1174				
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1121	Cancelled Prior to Publication					
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1123	Cancelled Prior to Publication					
1124	Engine, Gas Producer Turbine Forward Labyrinth Seal-Replace	05-31-79	1	06-15-79		
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1134	Cancelled Prior to Publication					
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1152	Cancelled Prior to Publication					
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1180	Cancelled Prior To Publication					
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1184	Cancelled Prior To Publication					
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1187	Engine and Gearbox Conversion 250-C20B (Bendix Fuel System) to 250-C20F	Cancelled				
1188	Engine and Gearbox Conversion 250-C20B to 250-C20J	Cancelled				
1189	Engine and Gearbox Conversion 250-C20J to 250-C20B	Cancelled				
1190	Engine and Gearbox Conversion 250-C20F (Bendix Fuel System) to 250-C20J	Cancelled				
1191	Engine and Gearbox Conversion 250-C20J (Bendix Fuel System) to 250-C20F	Cancelled				
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1193	Cancelled Prior To Publication					
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1195	Engine, Fuel and Control, CECO Power Turbine Governor Assembly - Replace Reset Piston and Piston Sleeve	04-15-83	1	08-30-84		
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1201	Engine, Gearbox, Bearings Manufactured by Marlin-Rockwell Corp Inspect Separator	09-30-82	1	12-15-83		
1202	Cancelled Prior To Publication					
1203	Engine Compressor Assembly, Special Inspection of 6th Stage Compressor Wheels	01-30-83				
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1241	Engine, Accessory Gearbox Oil Filter Housing, Add Bronze Bushing to the "Oil Out" Port	07-01-89	2	10-20-17		
1242	Engine Conversion, M250-C20B to M250-C20R/2	Cancelled				
1244	Engine, Fuel and Control, Bendix Power Turbine Governor - Increased Pressure Bench Calibration	04-29-88				
1245	Engine, Fuel and Control, Allied/ Bendix Fuel Control - Increased Maximum Flow Stop	06-15-88	2	03-01-89		
1246	Cancelled Prior To Publication					
1247	Cancelled Prior To Publication					
1248	Cancelled Prior To Publication					
1249	Engine, Fuel and Control, Conversion of Model 250-B17 Series Allied/Bendix Fuel Control, Allison P/N 23007870, (Bendix P/N 2524654-21) to a Configuration Useable on 250-C20S Engines	09-30-91				
1250	Cancelled Prior To Publication					
1251	Engine, Turbine Assembly, New Optimized Power Turbine Sump Clearances	Cancelled				
1252	Engine, Fuel and Control, CECO Fuel Control System, Replace Laminated Shims With Solid Shims	07-01-88				
A-1253	Engine, Turbine Assembly, First and Second Stage Turbine Nozzles - Modify for Incorporation of an Internal Energy Absorb- ing Ring	06-01-88	4	05-21-04		
A-1254	Engine, Turbine Assembly, Gas Producer Support, Modify For Incorporation of an Internal Energy Absorbing Ring	06-01-88	3	05-21-04		
A-1255	Engine, Turbine Assembly, Internal Energy Absorbing Ring - Add	06-01-88	4	09-29-04		
1256	Engine, Compressor Bleed Valve Modification from 250-C20B To 250-C20R/1 or 250-C20R/2	Cancelled- REF: CEB-1268				
1257	Engine, Engine Assembly Shipping Container - Modify	11-01-88	2	04-15-93		

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1258	Cancelled Prior To Publication					
1259	Cancelled Prior To Publication					
1260	Engine, Air System, Bleed Valve, Improved Valve Stem Bushing - Install	Cancelled				
1261	Engine, Fuel and Control - Fuel Pump, Machine Fuel Pump Gear Housing	07-01-88	1	12-17-07		
1262	Engine Turbine Assembly, First-Stage Nozzle Diaphram Locating Key Welds - Modify	11-15-90	2	04-15-93		
1263	Engine, Accessory Gearbox, Install New Pressure Oil Tube	Cancelled- REF: CEB-1288				
1264	Engine, Fuel and Control, 250-C20B Fuel Control Unit Conversion To 250-C20R/1 and C20R/2 Configuration	04-29-88				
1265	Engine, Air System, Additional Clamping Requirements, 250-C20S Pneumatic Tubes	07-01-89			07-01-90	
1266	Engine, Accessory Gearbox Assembly, Centrifugal Breather Gear, Improved Config- uration	01-31-89	1	06-15-94		
1267	Engine, Turbine Assembly, Second Stage Turbine Wheel, Reduced Diameter Balance Piston Seal Knife	04-01-89				
1268	Engine, Compressor Bleed Valve Modification From 250-C20 to 250-C20R Series	06-01-88				
A-1269	Engine, Compressor Assembly, Improper Clamping of the Number One Bearing Pres- sure Oil Tube Assembly	10-01-88			12-01-88	
1271	Cancelled Prior to Publication					
A-1272	Engine, Fuel and Control, Inspection of Certain Bendix Fuel Control Bellows Assemblies	08-01-88	2	09-1-94	10-01-88 07-01-89	
1273	Engine, Turbine Assembly, Internal Energy Absorption Ring (Series III, P/N 23031865), Rework and Reidentify For Series II Use	03-01-89				
1274	Engine, Gearbox Assembly, Installation of New 3 and 4 Roller Bearings	09-30-90	3	10-31-96		
1275	Engine, Gearbox Assembly, Spur Adapter Gearshaft, Modify 2 1/2 Bearing Guide	03-01-89	1	08-01-89		

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1277	Engine, Gearbox Assembly, Starter Generator Gearshaft, Modify Spline No-Go Gage	06-01-89				
1278	Cancelled Prior To Publications					
1280	Engine, Turbine Assembly, New Gas Producer Turbine Tiebolt Spanner Nut	Cancelled				
A-1281	Engine Control System, Bendix Power Turbine Governor, Inspect P_y Port Casting Area	04-01-89	3	04-15-92		
1282	Engine, Tooling, Power & Accessories Gearbox Bearing Removal Puller Kit, Modify	06-01-89				
A-1283	Engine, Turbine Assy., Alseal Coating of Power Turbine Inner and Outer Shafts	02-28-90	7	02-29-96	08-31-92 08-31-95	
1285	Engine, Fuel and Control, P _c Air Tube, Replace	Cancelled				
1287	Engine, Air System, Bleed Valve, Improved Valve Stem Bushing - Install	10-15-90	2	04-15-93		
1288	Engine, Accessory Gearbox, Install New Pressure Oil Tube	04-30-90	1	06-21-91	12-31-90	
A-1289	Engine, Fuel and Control, Bendix P.T. Governor Removal of P _y Accumulator	04-15-92				
1290	Aviall Recall of Certain Bendix Power Turbine Governors	03-15-90	1	10-15-91	12-31-91	
1291	Engine, Combustion Liner, Rework	Cancelled				
A-1292	Engine, Turbine Assembly, Turbine Spline Adapter P/N 6898784, Replace Certain Suspect Adapters	04-30-90	1	07-15-91		
A-1294	Engine, Fuel and Control - Replace P/N 6848471 and 23051141 Tube Assemblies	07-20-90	2	10-31-96	06-30-91	
A-1295	Engine, Fuel and Control, Fuel Control Assembly Improved Throttle Return Spring - Add	04-15-91	2	02-15-92	04-01-93	
1296	Cancelled Prior To Publication					
1298	Engine, Gearbox Assembly - Turbine Pressure Oil Fitting - Add Seal	12-15-92	1	01-26-01		

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1300	Chandler Evans MC40 Power Turbine Governor and Fuel Control Assembly, Replacement of All Diaphragms	03-15-92				
1301	Cancelled Prior to Publication					
1302	Engine, Fuel and Control, Replacement of Throttle Balance Spring and Maximum Fuel Flow Quadrant	07-01-91	1	12-15-91		
1303	Engine, Compressor Assembly, Release of New Coatings for Previously Uncoated Compressor Wheels - Rework	03-15-92	4	10-16-15		
A-1304	Engine, Air System, Bleed Valve, Removal of Plasma Sprayed Coating from Bore	10-15-91			04-30-92	
A-1305	Bendix Main Fuel Controls, Verification of Maximum Fuel Flow Setting	09-15-91	1	02-15-92	01-01-92	
1306	Engine, Fuel and Control, Conversion of Model 250-B17 Series Allied/Bendix Fuel Control, Allison P/N 23007871, (Bendix P/N 2524661-21) to a Configuration Useable on 250-C20S Engines	09-30-91				
1307	Inspection of Oil Filter Tube Assembly, P/N 6876925A for Proper Engagement	11-15-91				
1308	Engine, Compressor Assembly, Compressor Case P/N 6877410, Replace Certain Suspect Compressor Cases	12-20-91				
1309	Engine, Compressor Assembly, Release of New Compressor Discharge Tubes - Replace	Cancelled				
1311	Engine, Fuel, Lube and Air System, Release of New Anti-Icing Valve, Modify	06-15-92	1	09-15-96		
1312	Engine, Combustion Assembly, Compressor Air Discharge Tube 23035281, Replace	03-15-92	1	09-06-06		
A-1314	Bendix Main Fuel Controls Use on Model 250 Series Engines - Application of NYE Synthetic Oil 608 to Beryllium Copper PC Bellows Assembly	Cancelled				
1316	Engine, Fuel and Control, Release of New Fuel Control With Stronger Bypass Valve Cover Retaining Screws - Modify	02-15-93	1	12-07-93		
1317	Engine, Compressor Assembly, Compressor Case, New Material Plastic, Add	08-31-93				

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A-1319	Engine, Fuel, Lube and Air Assembly, Fuel Hose Assembly 23005205, Replace	07-30-92				
1320	Engine, Power and Accessory Gearbox Housing Assembly, Rework to Remove Web Wall Material From Casting Housing	01-25-93				
1321	Engine, Compressor Assembly, Release of New Compressor Rotor Assembly - Modify	06-30-93	2	05-31-94		
1322	Air Logistics Recall of Certain Bendix Power Turbine Governors and Fuel Controls	12-20-92			12-31-94	
A-1323	Engine, Fuel and Control, Replace P/N 6848471 Tube Assemblies	04-15-93	3	06-15-97		
1324	Engine, Turbine Assembly, Release of New Horizontal Fireshield and Access Panel - Rework	07-30-93				
1325	Engine, Compressor Assembly - Release of New Compressor Coupling Adapter	12-31-93	5	08-15-11		
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A-1328	Engine, Compressor Assembly, Spur Adapter Gearshaft Assembly P/N 23034784, Inspection	03-31-93				
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1330	Engine, Fuel and Control - Release of New Investment Casting Cover Assembly	08-30-94	4	03-12-98		
1331	Engine, Fuel and Control - Rework of Governor Throttle Shaft to Add Lubrication Channel to Lubricate the Throttle Shaft	08-30-94	2	10-31-96		
1332	Engine, Fuel and Control - Rework of Fuel Control Throttle Shaft to Add Lubrication Channel to Lubricate the Throttle Shaft	08-30-94	1	10-31-97		
1333	Engine, Turbine Assembly - Authorization to Reidentify Semi-Finished 2nd-Stage Nozzles	12-31-93	7	03-29-18		
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A-1340	Engine, Gearbox, Removal of Certain Pinion Gears	10-04-95	1	11-30-95		
A-1341	Engine, Turbine, Visual Inspection of Certain First-Stage Nozzle Shield Dome Details for Condition	01-15-96	2	10-15-97		
A-1342	Engine, Turbine, Inspection of First-Stage Nozzle Shield Dome Detail for HMI or Overhaul	01-15-96	2	05-12-99		
1343	Engine, Fuel and Control, Release of New Design Shaft Seal For CECO Model MFP 263 and 264 Fuel Pump	07-31-96				
1345	Engine, Fuel and Control - Fuel Control Drive Bearings - Replace	04-10-97	4	05-17-10		
1346	Engine Assembly, Start Counter, Removal/Installation	Cancelled				
1347	Engine, Fuel and Control, Power Turbine Governor Drive Bearings - Replace	07-15-97	1	05-08-98		
1348	Engine, Fuel and Control, Fuel Control Stop Nut - Rework	08-31-97	2	10-13-99		
A-1349	Engine Assembly, Turbine Pressure Lube Oil Check Valve, P/N 23062087, Verification of Proper Clamp Part Number and Position	05-30-97				
A-1351	Engine, Gearbox Assembly - Oil Delivery Tube - Replace	03-15-99	2	02-02-04		
A-1352	Engine, Fuel and Control - CECO Engine Driven Fuel Pump - Internal Spline Inspection	08-21-97				
A-1353	Engine, Fuel and Control - Certain Honey- well Fuel Control Units and Power Turbine Governors - Inspection of CAM Follower Lever	05-30-98	2	06-28-00		
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1363	Engine, Gearbox Assembly - Release Of New Helical Torquemeter Gearshaft Assemblies and Internal Retaining Rings (Damper)	11-05-99	3	05-03-10		
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A-1370	Engine, Turbine - Inspection Of 1st-Stage Nozzle Shield Dome	03-29-00	9	04-30-18		
A-1371	Engine, Turbine Assembly - Gas Producer Rotor Assembly - Replace Turbine Tie Bolt	05-09-00	2	11-03-08		
A-1372	Engine, Gearbox - Inspection For Installation Of Torquemeter Retaining (Damper) Ring	02-15-00				
A-1373	Engine, Turbine - One-Time Inspection For Overtemperature Damage	02-23-00				
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A-1392	Engine - Compressor Adapter Coupling	09-09-03	4	08-23-10		
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1395	Engine, Gearbox Assembly - Replacement of Breather Gear Seal	02-07-05				
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1427	M250 Gearbox Oil Check Valve, Guide, Poppet, Check Valve Replace P/N 23085911 and 6898840 with New P/N M250-10893 or P/N M250-10894	10-16-19	1	01-08-20		
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1002	Cancelled Prior To Publication			
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1004	High Force Check Valve and Six Cubic Inch Accumulator for 250-C20 Series or 250-C20R Series Bendix Fuel System	10-15-71	5	11-01-89
1005	Three Cubic Inch Accumulator Installation for 250-C20 Series or 250-C20R Series Bendix Fuel System	08-04-72	4	03-01-89
1006	Model 250-C20 Series Autoreignition Control, Bell 206B Series Aircraft - Installation	11-24-72	4	09-15-95
1007	Cancelled Prior to Publication			
1008	Cancelled Prior to Publication			
1009	High Force Check Valve for 250-C20/C20B Bendix Fuel System and Burner Drain Valve - Relocate - Soloy Conversions Limited Bell 47	02-09-79	1	06-01-79
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1014A	Cancelled Prior to Publication			
1015	Three Cubic Inch Enstrom Accumulator, PTO Pad Studs, and Double Lip Seal Installation for M250-C20W	12-15-95	2	05-20-13