



Rolls-Royce

**Rolls-Royce Corporation
M250-C30**

**COMMERCIAL ENGINE
BULLETIN
(CEB)**

**Technical Publications
Index**

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72-3203	Engine, Turbine Assy, Release of New Turbine Assy for 250-C30G/2 Engine	06-30-95				
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A 72-3205	Engine, Quick Disconnect Magnetic Plugs - Inspect Locking Pins and Insert Slots for Wear	Cancelled				
72-3206	Engine, Accessory Gearbox, Rework of the Gearbox Cover Without Requiring the Installation of the Increased Capacity Pump or Longer Scavenge Tube	06-15-95	1	02-12-14		
72-3207	Engine, Turbine Assembly, Replacement of Third-Stage Nozzle for Improved Performance	11-07-96	3	06-22-01		
A 72-3208	Engine, Turbine, Inspection of First-Stage Nozzle Shield Dome Detail for HMI or Overhaul	01-15-96	2	05-15-99		
72-3209	Engine, Turbine Assembly, Rework of Horizontal Fireshield, (23057784)	10-31-96	3	09-19-01		
72-3210	Engine, Turbine, Release of No. 5 Labyrinth Seal Air Tube Slip Joint - Replacement	10-31-96				
72-3211	Engine, Compressor and Turbine Assembly, Performance Improvement	07-30-97	1	07-31-98		
72-3212	Engine, Gearbox Assembly, Oil Delivery Tube, Improved Targeting	Cancelled				
72-3213	Engine, Compressor, Release of Improved Surge Margin Hardware for 250-C30 Engines Installed in Boeing Aircraft Only	06-30-97	2	12-17-04		
72-3214	Engine, Gearbox, Output Duplex Drive Bearing Shimming Inspection, 250-C30G/2 and 250-C40B Only	05-15-97				
72-3215	Engine Assembly, Electrical System Clamping - Clamp Size Change	11-30-97				
72-3216	Cancelled Prior to Publication					
A-72-3217	Engine, Accessory Gearbox Assembly - Improved No. 3 and No. 4 Bearings - Install	01-15-98	4	10-04-01		

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72-3219	Engine, Turbine Assembly, Horizontal Fireshield - Replace	04-30-98	2	11-30-98		
72-3220	Engine, Turbine Assembly - Reidentification of Fourth Stage Turbine Wheel	12-15-97				
72-3221	Engine, Turbine Assembly - Gas Producer Turbine Support - Replace	07-31-98	2	02-10-14		
72-3222	Cancelled Prior to Publication					
72-3224	Engine, Compressor Assembly - New Shroud Coating	02-15-98	1	08-07-98		
72-3225	Engine Assembly - Clamping Configuration - Revise	04-15-98				
72-3226	Engine, Power and Accessory Gearbox, PTO Gearshaft Grooves - Add	06-10-98	1	11-18-98		
72-3227	Engine, Combustion Section, Release of New Reduced Smoke Combustion Liner - Replace	12-15-97	3	07-10-19		
72-3228	Engine, Compressor Assembly - Removal of Compressor Vent Gaskets	02-15-98	1	03-31-98		
A-72-3229	Engine, Turbine Assembly - Recall of Certain 250-C28 and 250-C30 Series Combustion Liners	05-07-98				
72-3230	Engine, Compressor Assembly, Installation of 250-C30R/3 Compressor on a 250-C30R/1 Engine	04-30-98	1	08-20-99		
72-3232	Engine, Compressor Assembly - Release of New Increased Thickness Compressor Scroll	Cancelled				
72-3234	Engine, Compressor Assembly - Release of New Number One Bearing Scavange Tube	11-17-98				
72-3235	Engine, Gearbox Assembly - Release of New Spare Pad Cover to Prevent Oil Leakage	02-16-99				
A-72-3237	Canceled Prior to Publication					
72-3238	Engine, Turbine Assembly - Recoating Of Inner Power Turbine Shaft	11-22-99	2	02-22-10		

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72-3240	Engine, Compressor Assembly - Compressor Rear Support - New Stationary Seal Coating	02-27-98	2	10-12-99		
72-3242	Engine, Compressor Assembly - Release of New Number One Bearing Assembly to Reduce One Hertz Whine	12-14-98	1	08-12-99		
72-3244	Engine, Gearbox Assembly - Release Of New Helical Torquemeter Gearshaft Assemblies and Internal Retaining Rings (Damper)	11-05-99	3	05-03-10		
72-3245	Engine, Turbine Assembly - Release of New Engine Rear Mount Assembly	06-30-00	2	06-16-14		
A-72-3247	Engine, Compressor Assembly - New Compressor Scroll	06-09-00	2	10-17-00		
A-72-3248	Engine Assembly - Inspection Of The New Self-Sealing Magnetic Chip Detectors	Cancelled				
A-72-3249	Engine, Turbine - One-Time Inspection For Overtemperature Damage	02-23-00				
72-3250	Engine, Compressor Assembly - Release of New Increased Thickness Compressor Scroll	06-09-00	1	03-21-02		
A-72-3252	Engine, Turbine - Inspection of 1st-Stage Nozzle Shield Dome	03-29-00	9	04-30-18		
72-3256	Engine Assembly - One Time Inspection Of -30 Engine Inlet Plates	05-31-01				
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72-3259	Engine, Turbine Assembly - Release of Third-Stage Nozzles For C30, C30G, C30G/2, C30M, C30P, C30R, C30S and C30U Engines	04-23-02	1	08-15-11		
72-3260	Engine, Main Accessory Gearbox - Release of Rework And Reidentified Lip Seals	04-25-02				
A-72-3261	Engine, Compressor Assembly - Replacement of Splined Compressor Rotor Adapter	06-21-02				
72-3264	Engine, Compressor Assembly - Release of New Compressor Rotor Assembly	10-29-03	1	02-07-11		

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A-72-3266	Engine, Turbine Assembly - Inspection of 4th-Stage Turbine Wheels (23066744)	10-01-03	3	02-03-04		
72-3267	Engine, Gearbox Assembly - Release of New Pinion and Torquemeter Gear Set, Low Speed Gearbox	10-13-04				
A-72-3268	Engine, Turbine Section - Inspection of Rolls-Royce Model 250-C30 and 250-C30S (Twin Engine Application) Third-Stage Wheels (6898663)	05-03-04	2	04-13-15		
72-3269	Engine, Turbine Assembly - Release of New 2nd-Stage Turbine Splined Adapter and Spline Lock Nut	08-24-04	1	04-19-05		
72-3270	Engine, Gearbox Assembly - Replacement of Breather Gear Seal	02-07-05				
72-3271	Engine, Gearbox Assembly - Release of New Centrifugal Breather Gearshaft with Molybdenum Coating	02-09-07				
A-72-3272	Engine, Turbine Assembly - New Threshold Event Recording and New Steady-State Operation Avoidance Range Limit	Cancelled				
72-3273	Engine, Compressor Rear Support Assembly - Inspect #2 Bearing Lock Key Slot Radii	09-20-05	3	05-25-09		
A-72-3274	Engine, Gearbox Assembly - Inspection And Rework of Gearbox Housings	06-30-05				
A-72-3278	Engine, Turbine Assembly - Power Turbine Outer Shaft	10-09-06	3	01-19-09		
72-3279	Engine - Gearbox Assembly - New Power Gears	08-17-07	5	02-08-17		
72-3280	Engine - Gearbox Assembly - New 15 HP Spare Drive Gearshaft	08-08-07	2	02-22-08		
72-3281	Engine - Turbine - Power Turbine Support Rework and Reidentification on Series IV Engines	06-20-14	1	03-24-17		
72-3284	Engine, Turbine Assembly - Refurbishment of Compressor Labyrinth Seal Material	03-21-11				
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72-3288	Engine Gearbox Assembly - Inspection of Gearbox Cover	05-07-12				
72-3289	Engine, Accessory Gearbox Assembly - Improved Torquemeter Thrust (Ball) Bearing - Install	12-14-12	1	08-12-13		
72-3290	Engine, Turbine Assembly - 2nd-stage Turbine Wheel Inspection and Peen	03-18-13	2	12-18-13		
72-3291	Engine, Series IV Diffuser Assembly - Braze Inspection	06-17-13	1	03-24-14		
72-3292	Engine, Assembly - Inspection of Mag Plugs to Detect Metal Generation from the No. 2 Bearing	03-04-13	2	03-24-14		
A-72-3295	Engine - Spur Adapter Gearshaft, Retaining Ring	05-14-14	2	07-29-14		
A-72-3296	Engine - Turbine Assembly - Inspection of 3rd Stage Turbine Wheels 6898663	06-27-14	3	01-04-17		
A-72-3297	Engine, Compressor Assembly - Inspection of Front Support P/N M250-10051, M250-10052, M250-10059, M250-10060	07-29-14	1	08-22-14		
72-3298	Engine - No. 5 Bearing Retaining Ring Replacement	09-03-14	1	07-13-15		
72-3299	Engine - Gearbox Assembly - Replacement of Oil Delivery Tube (Piccolo Tube)	01-20-15	5	04-12-19		
72-3300	Engine - Turbine, Removal of Aft Combustion Drain Valve	11-17-14				
72-3301	Engine - No. 8 Bearing Manufactured by NHBB	03-27-15				
A-72-3303	Engine, Combustion Assembly- Inspection of Outer Combustion Case P/N M250-10404	09-01-16	3	02-02-17		
72-3304	Gearbox Housing PTO Bearing Support Oil Passage	04-20-17	1	10-13-17		
A-72-3305	Engine, Turbine Section- Replacement of Rolls-Royce Single-Piece Wire Patch Outer Combustion Case Assemblies	10-23-18				

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72-3306	M250 Gearbox Oil Check Valve, Guide, Poppet, Check Valve Replace P/N 23085911 and 6898840 with New P/N M250-10893 or P/N M250-10894	10-16-19	1	01-08-20		
72-3307	Engine, Combustion Section- Replacement of Combustion Liner	05-10-18				
72-3308	Engine, Combustion Assembly- Replace- ment of Outer Combustion Case P/N 23030911	02-09-18				

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73-3002	Engine, Fuel and Control - Start - Acceleration Flow Schedule Adjuster - Add	01-30-80	1	08-30-80		
73-3003	Fuel System, Gas Producer Fuel Control - Modify	04-17-79	1	07-09-79		
73-3004	Engine, Fuel and Control, - Pc Air Filter - Add	05-15-80	5	05-15-82	10-31-82	
73-3005	Engine, Fuel Control, N ₂ Overspeed and Compressor Bleed Control Solenoids Plunger Spring - Replace	09-30-79				
A-73-3006	Engine, Fuel and Control, N ₂ Overspeed Control - Replace	03-14-79	2	09-01-94		
73-3007	Engine, Fuel and Control, - L. P. Fuel Filter Rework	04-17-79	1	06-29-79		
73-3008	Engine, Fuel and Control, N ₂ Overspeed Control - Replace	06-30-80	2	05-15-81		
73-3009	Engine, Fuel and Control, Fuel Control Assembly Improved Lever and Bellows Assemblies - Modify	12-15-80	2	01-15-82		
73-3010	Engine, Fuel and Control, Fuel Control Assembly Governor Bellows Damper Rings - Add	05-15-80				
73-3011	Engine, Fuel and Control, L. P. Fuel Filter Assembly Bowl Retaining Bolt - Add Retaining Ring Keeper	07-15-81	1	03-30-82		
73-3012	Bendix Power Turbine Governor Inspect Drive Shaft and Add Epoxy Bonding to Torsional Spring Drive Assembly	01-12-81	4	08-15-85		
73-3013	Engine, Fuel and Control, L. P. Fuel Filter Assembly - Inspect Filter Element Sealing Rings	12-23-80	1	03-31-81		
A-73-3014	Fuel and Control, - Fuel Pump to L. P. Filter Tubing Alignment, Tube Assemblies P/N's 6899191 and 6895832 - One Time Inspection	07-17-81				
A-73-3015	Engine, Fuel and Control, N ₂ Overspeed Control Assembly - Add Lockwashers to Ground Jumper Wire and Relocate	10-12-81	2	09-30-82		
73-3016	Cancelled Prior to Publication					

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73-3017	Engine, Fuel And Control, Bendix Power Turbine Governor, Incorporation Of Governor Body Access Window	08-01-88				
A-73-3018	Engine, Fuel and Control, Disarm N ₂ (Electronic) Overspeed Control System - 250-C30, C30M and C30P Single Engine Applications <u>Only</u>	11-10-81	2	11-30-83		
73-3019	Engine, Fuel and Control, Fuel Control Assembly Main Body Casting - Measure Wall Thickness at Torsion Shaft Bore End	Cancelled				
73-3020	Cancelled Prior to Publication					
A-73-3021	Engine, Fuel and Control, Bendix Fuel Control Assy's and Power Turbine Governor Assy's - Inspect Bushing Assy's	10-15-82			10-15-83	
73-3022	Engine, Fuel Control, Bendix Fuel Control Power Turbine Governor Assemblies - Add Filter Fittings	05-02-83	2	03-10-88		
73-3023	Cancelled Prior To Publication					
73-3024	Engine, Fuel and Control, Fuel Control and Governor Assemblies - Modify	03-15-84	2	07-15-87		
73-3025	Cancelled Prior To Publication					
73-3026	Cancelled Prior To Publication					
73-3027	Engine, Fuel Control Assy. - Relocate Px Orifice	07-31-83	1	08-15-85		
73-3028	Engine, Fuel and Control, Allied Bendix Fuel Control Assembly-Secondary Px Enrichment	05-06-86	1	09-15-88		
73-3029	Engine, Fuel, Lube And Air System, Fuel Control Unit Acceleration Governor Bellows Snubber - Add	05-01-88	1	11-01-89		
73-3030	Engine, Fuel and Control, Allied/Bendix Fuel Control - Model DP-VI-Increase In Intermediate Max Flow Stop Settings	09-15-88				
73-3031	Cancelled Prior To Publication					
A-73-3032	Engine, Fuel and Air System, Pc Scroll to Pc Filter Tube Assy - Inspection	06-23-86	3	04-15-92	07-31-86	
73-3033	Cancelled prior to publication					
73-3034	Engine, Fuel and Control, Improved Engine N ₂ Overspeed Control Assembly - Install	04-01-88	2	10-01-91		

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73-3035	Engine, Fuel and Control System, Add Wire to Digital Control Unit Circuit Board	04-01-89				
73-3036	Cancelled Prior to Publication					
73-3037	Cancelled Prior to Publication					
73-3038	Engine, Power Turbine Governor Assembly, Allied/Bendix Model AL-ADI-Incorporation of Throttle Lever	05-01-88				
73-3039	Engine, Fuel and Control, Allied/Bendix Fuel Control - Model DP-VI Increase Low Maximum Fuel Flow Setting	05-01-89				
73-3040	Engine, Fuel, Air, and Lube System, Additional Clamping	04-01-89	1	03-31-93	07-01-90	
73-3041	Cancelled Prior to Publication					
A-73-3042	Engine, Fuel and Control, Inspection of Certain Bendix Fuel Control Bellows Assemblies	08-01-88	2	09-01-94	10-01-88 07-01-89	
73-3043	Engine, Fuel and Control, Argo-Tech Fuel Pump, Machine Fuel Pump Gear Housing and Pump Cover Assembly	06-01-89	1	12-17-07		
73-3044	Cancelled Prior to Publication					
73-3045	Engine, Fuel and Control, Digital Supervisory Control Unit, Reidentify	06-01-89				
73-3046	Engine, Fuel and Control, Bendix Power Turbine Governor Conversion to High Speed Governor for Model C30G Installations	01-15-90				
73-3047	Engine, Fuel and Control, Deletion of N ₂ Electronic Overspeed System From Single Engine Applications	08-01-91	3	09-15-95		
73-3048	Cancelled Prior to Publication					
73-3050	Aviall Recall of Certain Bendix Power Turbine Governors	03-15-90	1	10-15-91	12-31-91	
73-3051	Cancelled Prior to Publication					
73-3052	Engine, Fuel and Control, Rework of N ₂ Overspeed Control	03-15-91	1	11-15-91		
73-3053	Engine, Fuel and Control, Fuel Control Heater Kit, Replace Dummy Igniter Plug	04-30-93				

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73-3054	Engine, Fuel and Control, Digital Supervisory Control Unit, Rework	12-01-90				
73-3056	Cancelled Prior to Publication					
73-3057	Engine, Fuel and Control, C30G PT Over-speed Governor, Addition of Counter-weighted PTG Governor Leveler Arm - Modify	09-15-91	1	04-30-92		
A-73-3058	Engine, Fuel and Control, Disarm N ₂ (Electronic) Overspeed Control System - Multi-Engine Aircraft	03-15-92	2	11-15-93	06-30-92	
A-73-3059	Bendix Main Fuel Controls Used on Model 250 Series Engines - Application of NYE Synthetic Oil 608 to Beryllium Copper PC Bellows Assembly	Cancelled				
73-3060	Engine, Fuel and Control, Installation of New Throttle Positioning Spring - Replace	02-20-93				
73-3061	Replace Engine, Fuel and Control, Release of New Fuel Control With Stronger Bypass Valve Cover Retaining Screws - Modify	02-15-93	1	12-07-93		
73-3062	Engine, Electrical System Assembly - Release of New Electrical Harness and Improved Electrical Harness Clamping	02-28-94	1	12-15-97		
73-3063	Engine, Fuel and Control, Release of New Fuel Control Which Produces Four Fuel Settings - Modify	02-20-93	1	09-15-95		
73-3064	Engine, Fuel and Control, Removal of 3 Cubic In. Accumulator - Remove	10-30-93				
A-73-3065	Engine, Fuel Control, Inspection By-Pass Cover Screws and Replacement of All 250-C28 and 250-C30 Relief Valves	02-25-93				
73-3066	Engine, Fuel and Control, Digital Electronic Supervisory Control Assembly, Rework	10-20-92			03-31-93	
73-3067	Air Logistics Recall of Certain Bendix Power Turbine Governors and Fuel Controls	12-20-92			12-31-94	
A-73-3068	Engine, Fuel and Control, Fuel Control Bellows - Replace	11-18-93	4	10-09-01		
73-3069	Engine, Fuel Control, Replacement of Fuel Control Heater Manifold	11-15-93	1	01-3-94	01-31-94	
73-3070	Engine, Fuel and Control, Release of New Investment Casting Cover Assembly	11-30-94	2	09-15-97		

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73-3071	Engine, Fuel and Control, Removal of Magnetic N ₂ Speed Pickup	03-15-94	2	08-15-94	12-31-94	
A-73-3072	Engine, Fuel And Control, Allied Signal Fuel Control - Model DP-V3 Inspection and Securing Torque Motor Max Adjustment Screw	03-31-94				
73-3073	Engine, Fuel And Control, Conversion of C30 PT Governor For Use On C30G/2 Engines	05-31-94				
73-3074	Engine, Fuel and Control, Additional Clamping Required Due to Release of New CECO Fuel Pump	01-31-96				
A-73-3075	Engine, Fuel and Control, Fuel Control By-pass Cover Screw Inspection	11-10-95	1	12-02-98		
73-3076	Engine, Electrical System, Install New Clamping	10-31-96	2	10-10-97		
73-3077	Engine, Fuel and Control, Release of New Design Shaft Seal for CECO Fuel Pump.	07-31-96				
73-3078	Engine, Fuel and Control, Drive Bearings - Replace	10-31-96				
73-3079	Engine, Fuel and Control, Fuel Control Assembly, Removal of Po Prime Dampening Orifice	06-30-96				
73-3080	Engine, Fuel and Control, Tube Assemblies - Replace	05-30-97				
73-3082	Engine, Fuel and Control, Fuel Control Heater - Washer Substitution to Improve Stud Protrusion	06-30-97				
73-3083	Engine, Fuel and Control, Fuel Control Po Prime Dampening Orifice Removal	04-07-97	2	10-28-98		
73-3084	Engine, Fuel and Control, Power Turbine Governor Drive Bearings - Replace	07-15-97	1	05-08-98		
73-3085	Engine, Fuel and Control - Fuel Control Drive Bearings - Replace	04-10-97	4	05-17-10		
73-3086	Engine, Fuel and Control, Fuel Control Stop Nut - Rework	08-31-97	2	10-13-99		

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73-3089	Engine, Fuel and Control, Fuel Control Cut-off Valve Rework	08-31-97	1	06-09-00		
73-3090	Engine, Fuel and Control, Hydromechanical Unit (HMU) - Overspeed Solenoid - Replace	09-15-97	4	12-19-00		
A-73-3091	Engine, Fuel and Control - CECO Engine Driven Fuel Pump - Internal Spline Inspection	08-21-97				
73-3094	Engine, Fuel and Control, Hydromechanical Unit Assembly - Incorporation of a Screened Standpipe	11-26-97				
73-3095	Engine, Fuel Control - One-Time Inspection of Internal Components of the ECU	02-23-98	2	08-17-98		
73-3096	Engine, Fuel & Control - Revised Main and Accessory Harness Clamping	03-20-98				
73-3097	Engine, Fuel and Control - Electronic Control Unit (ECU) - Upgrade Software	04-09-98				
73-3098	Engine, Fuel and Control, Modification and Standardization of Fuel Control Unit Parts Lists	06-08-98				
73-3100	Engine, Fuel And Control - AlliedSignal (Bendix) Main Fuel Control - Incorporate One Piece Bypass Valve Sleeve	01-08-99	1	09-28-99		
73-3101	Engine, Fuel And Control - CECO MFP-264-1 & MFP-264-2 Fuel Pump - Replace	10-26-00 Cancelled 09-24-12				
A-73-3102	Engine, Fuel and Control - Honeywell Fuel Control Unit and Power Turbine Governor - Internal Spring Replacement	10-5-98	3	08-13-04		
A-73-3103	Engine, Fuel and Control - Inspection of HMU Drive Splines	11-06-98	4	12-02-03		
73-3104	Engine, Fuel and Control - Replacement of Tube Between The HMU And L/P Filter	02-10-00	1	04-19-00		
73-3105	Engine, Fuel and Control, Release of Flared Fuel Line Seals to Prevent Fuel Leaks	03-25-99				
73-3106	Engine, Fuel and Control - Release of New Bypass Retention Plate	04-20-01	1	11-15-02		

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73-3108	Engine, Fuel and Control - Hydromechanical Unit (HMU) - Incorporate Screened P1 Nozzle, Adjustable Stop, And Other Product Improvements	11-26-02				
73-3109	Engine, Fuel And Control - Release Of New Electronic Control Unit (ECU)	06-23-00	3	07-01-04		
73-3111	Engine, Fuel and Control - Honeywell (Bendix/AlliedSignal) Main Fuel Control Units - One Time Inspection of Screws	04-06-01	1	05-13-02		
73-3112	Engine, Fuel and Control - Honeywell (Bendix/AlliedSignal) Power Turbine Governor - Tee Filter Inspection	06-13-01				
73-3113	Engine, Control System - One Time Inspection For Proper Components	10-15-01	1	11-28-01		
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