



**Rolls-Royce**

**Rolls-Royce Corporation  
M250-B17F**

**COMMERCIAL SERVICE  
LETTER  
(CSL)**

**Technical Publications  
Index**

**March 3, 2020**

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
TP 2001	M250 - Authorized Maintenance Centers (AMC's), Publications, Rolls-Royce Telephone Contacts, Warranty, Training, and Unapproved Parts	Reissue 03-31-97	11	06-11-18
TP 2002	Translation of Allison Technical Publications Into Foreign Languages	11-01-88		
TP 2003	Use Of Unapproved Parts, Engines, Major Modules, or Piece Parts That May Have Been in Long Term Storage In Rolls-Royce Commercial Engines	07-10-75	7	02-12-02
TP 2004	Contamination Removal (Water Rinse) Instructions <u>Using Water Only</u>	06-23-86	11	12-20-19
TP 2005	Rolls-Royce Customer Training	08-01-88	21	05-27-15
TP 2006	Model 250/225 Fuel System - Operational and Maintenance Guidelines	05-11-79	2	11-01-88
TP 2007	Field Vibration Test Procedure	10-17-86	10	06-19-19
TP A-2008	Use of Salvaged or Scrapped Parts In Allison Model 250 Engines	12-01-88	1	08-15-91
TP 2010	Cancelled Prior to Publication			
TP 2011	Heavy Maintenance Inspection Compliance - Optional Gas Producer Turbine Replacement (Option B)	Cancelled		
TP 2012	Seal Shelf Life (Age Control)	05-01-89	1	08-22-11
TP 2013	Use of Eastern European, United Kingdom, and Peoples Republic of China Specification Fuels in Rolls-Royce M250 Engines	04-01-89	7	03-26-14
TP 2014	Operation Of Bendix Fuel Controls And Power Turbine Governors Exposed To Fire Or Severe Overtemperature	04-14-89		
TP 2016	Cancelled Prior to Publication			
TP 2017	Purolator/Facet External Scavenge Oil Filter Inspection	02-01-90	3	05-03-10
TP 2018	Heavy Maintenance Inspection (HMI) Compliance Option (A)	02-28-90	7	06-21-16
TP A-2019	Maintenance Warning - External Lines	11-15-90	2	07-08-19
TP 2020	Model 250 Logbook Changes	11-15-94		
TP 2021	Model 250 Engine Designations and Applications	11-30-91	5	07-13-15

# M250-B17F INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
TP 2022	Noisy 250 Series Engine Fuel Pumps	11-26-75	4	06-08-04
TP 2028	"B" Nut Warning Placard	Cancelled		
TP 2030	Special Inspections for Engines Operated in Volcanic Ash	06-02-80	5	01-05-07
TP 2031	Model 250 Turboprop Engine Mean Time Between Removal Recommendations on Use of Overhauled First-Stage Turbine Nozzles	04-30-93	1	05-31-94
TP 2032	Lubrication System Troubleshooting	06-07-79	7	09-14-09
TP 2033	Longer Life Igniter Plugs	08-20-87	3	10-01-96
TP 2034	Spectrographic Oil Analysis Programs (SOAP) Versus Magnetic Drain Plug Lights - Safety Warning	09-30-80	3	11-01-96
TP 2035	Release of New Material Bleed Valve Data Tag	04-30-92		
TP 2036	Premature Engine Removals Due to Metal Generation from the 2 1/2 Bearing	04-30-93		
TP 2037	Introduction of the "Long Sun Gear Shaft"	04-30-93		
TP 2038	Unapproved Hot Engine Cool Down Procedure	03-01-93	1	11-13-01
TP 2039	Recommendations in Conjunction with Engine Oil Change	04-30-93	1	04-15-98
TP 2040	Operation and Maintenance Manual Publications Concerning Magnetic Chip Detector Guidelines	04-30-93		
TP 2041	Authorized Allison Repair/Overhaul Facilities for the Allison Model 250 Engines	Cancelled-Ref Ops & Maint Manual		
TP 2043	Warning Tags Attached to Fuel, Oil, Air Tubes, Fittings and Associated Components on 250 Series Engines	09-10-87	2	09-26-00
TP 2044	Change in Commercial Engine Bulletin Index Format	06-15-93		
TP 2045	Commercial Engine Bulletin Classification	06-16-86	4	06-19-19
TP A-2048	Inspection, Rework, and Overhaul of Parts Manufactured by Anyone Other Than Allison and/or Allison Approved Vendors and Suppliers	02-15-94	1	11-30-94
TP A-2049	Publication Authorization Procedures	11-03-86	5	11-01-96
TP 2050	Alert Document Compliance	01-31-87	3	10-01-96
TP 2051	Engine, Accessory Gearbox Assembly - Part No. 6854424 Seal Installed on Power Turbine Overspeed Governor Pad	08-15-95		
TP 2052	Optimized Start Technique For Allison 250-B17 Series and 250-B17F Series Turboprop Engines	07-15-94		

# M250-B17F INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
TP 2053	Model 250 Reporting	02-20-75	8	02-07-11
TP 2054	Handling of Fluorocarbon Elastomer Preformed Packings and/or Seals	02-01-95		
TP 2055	TBO Extension Program, 250 Series Engines	09-14-84	3	04-30-96
TP 2056	Allison Model 250 Engine Customer Support and Service Parts Telephone Numbers	Cancelled 02-01-02		
TP 2057	Model 250 Power By The Hour®/Fleet Hour Agreement Program	09-30-94	6	Cancelled 02-22-08
TP 2058	Use of Rolls-Royce Military Surplus Parts in Commercial Engines	01-27-95	5 Reissue	04-23-02
TP 2059	Recommended Use of Airframe Accessory Filter for Remote Area Fueling	09-15-97		
TP 2061	Identification of a New Fuel Pump Vendor	11-01-95	1	06-30-97
TP 2062	Model 250 Publications Procurement Policy	02-15-96	3	03-03-08
TP 2063	Letterhead, Model 250 Commercial Engine Bulletins, Commercial Service Letters and Installation Bulletins	11-15-95		
TP 2064	Manufacturing Origin Request Procedure	02-20-96	3	07-23-04
TP 2065	Rolls-Royce Part or Assembly Modification	07-31-96	2	05-22-02
TP 2066	Potential for Model 250 Turboprop Engine External Static Oil Leakage	06-15-97		
TP 2067	Return of Parts for Field Investigation at Allison or Allison Authorized Maintenance Centers (AMC)	04-20-86	2	10-01-96
TP 2068	No-Go Gage for Spline Inspection	11-15-97	Cancelled	02-10-14
TP 2070	Disposition of Old Engine and Module Data Plate	10-15-97	3	02-24-16
TP 2071	Return of Model 250 Field Parts for Investigation at Rolls-Royce	06-30-97	4	04-06-15
TP 2073	Model 250 Series Engine Identification	Cancelled 04-07-08		
TP 2074	Commercial Engine Bulletin, CECO Fuel Pump Spline Inspection	09-02-97		
TP 2075	Use of High Thermal Stability (HTS) or Third Generation Oils	09-15-97	2	02-13-12
TP 2076	Hot Corrosion - Sulfidation	02-10-00	1	05-25-04

# M250-B17F INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
TP 2077	Inconel Bellows Incorporation in All 250 AlliedSignal (Bendix) Fuel Controls	02-27-98		
TP 2078	Returning of CEB Compliance Sheets with 250 Engine Module to be Repaired	12-01-85	1	08-07-98
TP 2080	OEM Engine Warranty	04-15-99	1	07-08-16
TP-A-2084	Model 250 Engine Cautions For Changes In Engine Noise	09-15-99		
TP 2085	Alternate Consumable Materials List	04-19-00	3	09-17-12
TP 2086	Rolls-Royce Model 250/Aviall Parts And Technical Publications Distribution	Cancelled 01-25-02		
TP 2087	Manufacturing Tooling Marks On Tubing Assemblies	04-11-00	1	04-27-09
TP 2088	Model 250 Lip Seals	09-07-00	3	05-16-14
TP 2089	Engine - New Publications Prices	08-01-00	1 Reissue	08-24-00
TP 2090	Installation Of The Enhanced Power Turbine Kit Hardware, Series II Turboshaft Engines	11-28-00		
TP 2091	Special Pricing For 1st-stage Nozzle Shield	Cancelled 07-18-06		
TP-A-2092	Honeywell Extension Of Inconel Bellows Special Pricing	12-20-00		
TP 2093	Second Stage Nozzle Special Pricing Policy	Cancelled 03-15-10		
TP 2095	Black Oxide Removed From Specified Gears	04-05-01	1	04-08-03
TP 2096	Use Of AN503-8-8 Screws In Honeywell Products	04-25-01		
TP 2097	C20R Series Compressor Front Support Special Pricing Policy	08-01-01	1	02-12-02
TP 2098	Operations In Methane Laden Atmosphere	09-19-01		
TP 2099	Handling Instructions For Bare Metal Parts	09-19-01	1 Reissue	10-19-01
TP 2100	Shipment Of Fuel System Components	11-15-01		
TP 2101	Rolls-Royce Model 250 Customer Support And Service Telephone Numbers	Cancelled 03-20-08		
TP 2102	MTU Manufactured Parts	01-08-02	1	02-02-17
TP 2103	Fuel System Contamination	04-23-02	2	07-20-09

# M250-B17F INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
TP 2104	Overhaul Manual MPI Requirements	01-13-03	1 Reissue	01-22-03
TP 2105	Gearbox Bore Alignment Check	05-02-03	1	08-27-04
TP 2106	Position Statement on Use of Red Dye Contaminated Fuel	02-27-03		
TP 2107	Goodrich Pump and Engine Control Systems, Inc. (GPECS) AOG Hotline	08-26-04	1 Reissue	09-17-04
TP 2109	250 Engine Wash Procedures	05-27-04		
TP 2110	Cancellation Notice - Cancellation of AMC-OIL's and AMC-IL's	05-13-04		
TP 2111	Power Turbine Rotor Clamping	05-10-04		
TP 2112	Inspection for Engine Damage Following Failure of Non- Rolls-Royce Provided Engine Hardware	05-26-04	1	06-23-04
TP 2114	Model 250 E-Pubs Technical Publications	Cancelled 03-20-08		
TP 2115	Benefits of an External Oil Filter	08-01-84	2	07-28-05
TP-A-2116	Engine Flameouts Due to Snow or Ice Ingestion - Warning	09-15-80	3	10-06-05
TP 2117	Suspect Repairs	10-31-05		
TP 2118	Oil Filter Cap	10-12-07		
TP 2119	M250 Engine Warranty Guidelines	11-15-06	2	07-27-16
TP 2120	Release of New Blisk Compressor Wheels	02-12-07		
TP 2121	Maintenance of Turbine Oil Check Valve	02-07-07	1	09-07-09
TP 2122	Quick Disconnect Magnetic Plug Installation	02-07-07	1	11-17-15
TP 2123	Compressor Case, Blade and Vane Erosion/Corrosion Inspection	02-28-91	5	05-20-13
TP 2125	Rolls-Royce Model 250 Fleet Hour Agreement Program	Cancelled 10-07-09		
TP 2128	Rolls-Royce use of Self Adhesive Labels on Certain Parts	06-30-08		
TP 2129	Rolls-Royce Model 250 Series II Engines Compressor Shafting Reminder	05-01-09		
TP 2130	TOTALCARE Comprehensive Maintenance Solution for the M250 Engine	10-07-09		
TP 2131	Jet A-1 Fuel System Icing Inhibitor (FSII) Notice	07-26-10		

# M250-B17F INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
TP 2132	Helicopter Wreckage in Brazil	08-06-12		
TP 2132	Helicopter Wreckage in Brazil	08-06-12		
TP A-2133	No. 2 Bearing Installation Information	03-04-13	1	03-24-14
TP A-2134	Enhanced Awareness of Outer Combustion Cracks (OCC)	03-04-13		
TP 2135	Release of New Accessory Seals	03-24-14	4	01-05-16
TP 2137	Engine Control System- Identification Plate change	08-24-15		
TP 2138	Outer Combustion Case Leak TEC Inspection Video	10-19-16		
TP 2139	Release of B-Nut Tool (23083893) and Definition	10-24-16		
TP 2140	Electronic Availability of Commercial Service Letter	02-14-17	1	09-14-18
TP 2141	Engine Assembly- Parts Mutilation Manual	10-17-17		
TP 2142	First Stage Turbine Wheel Failure Followed By Inflight Power Loss Due to Over-Temperature Engine Operation	12-05-17		
TP A-2143	Enhanced Awareness of Loose or Broken Split Line Bolts/ Studs	02-09-18		
TP 2144	Engine Preservation and Storage	04-24-19		
TP 2146	Engine- Radiosotopes	11-07-19		
TP 2147	Oil Pressure Regulating Valve Adjustment	12-12-19		

# M250-B17F INDEX