



**Rolls-Royce**

**Rolls-Royce Corporation  
M250-C30**

**COMMERCIAL SERVICE  
LETTER  
(CSL)**

**Technical Publications  
Index**

**May 1, 2020**

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
3001	M250 - Authorized Maintenance Centers (AMC's), Publications, Rolls-Royce Telephone Contacts, Warranty, Training, and Unapproved Parts	Reissued 03-31-97	11	06-11-18
3002	Approved Lubricants-Engine Oil System	Cancelled		
3003	Fuels Approved for use in 250 Series Engines	Cancelled		
3004	250-C30 Series Engine Time Between Overhauls	Cancelled-Ref: Ops. And Maint. Manual		
3005	250-C30 Series Engine Life Limited Parts	Cancelled-Ref: Ops. And Maint. Manual		
3006	Outer Combustion Case - Inspect Welds	Cancelled-Ref: Ops. And Maint. Manual		
3007	Low Pressure Fuel Filter Assembly P/N 6896809 (Facet P/N 1736103-01) or 6899278 (1736103-OIL)	Cancelled-Ref: Ops. And Maint. Manual		
3008	Cleaning of 250-C30 Oil Filters	03-16-79		
3009	Cancelled Prior to Publication			
3010	DDA Model 250 Questionnaire	Cancelled		
3011	Lubrication System Troubleshooting	06-07-79	7	09-14-09
3012	250-C28B, -28C, and -C30 Bleed Valve Troubleshooting and Maintenance	Cancelled-Ref: Ops. And Maint. Manual		
3013	Recall of "Prist" Packaged in Cans Manufactured by Continental Can Company	Cancelled		
3014	Purchase of Detroit Diesel Allison Commercial Model 250 Engines	07-12-79		
3015	Use of Silicone Base Molybdenum Disulfide and Nickel Base Anti-Seize Compounds	07-06-79	2	02-15-80
3016	Model 250 Reporting	02-20-75	8	02-07-11
3017	250-C28/-C30 Installation of Discharge Air Tube Clamp. P/N/6892313 and 6892314	Cancelled		
3018	Starting Improvement Techniques With Bendix FCU on 250-C28B /-C28C and -C30 Engines	12-15-79		
3019	Fire Extinguisher Material (Cleaning)	09-28-79	1	12-01-80

# M250-C30 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
3020	Fuel Control Assembly Start-Acceleration Fuel Flow Schedule Adjuster Manual	Cancelled-Ref: Ops. And Maint. Manual		
3021	Combustion Liner Wider Service Limits	Cancelled-Ref: Ops. And Maint. Manual		
3022	Inspection, P/N 6898966 and 6896021, Compressor Mount Assembly	Cancelled-Ref: CEB A-72-3081		
3023	P <sub>c</sub> Air Filter Recommended Maintenance Procedures	Cancelled-Ref: Ops. And Maint. Manual		
A-3024	Engine Flameouts Due to Snow or Ice Ingestion - Warning	09-15-80	3	10-06-05
A-3025	Turbine Exhaust Collector to Gearbox Housing Retaining Nuts	Cancelled-Ref: Ops. And Maint. Manual		
3026	Cancelled Prior to Publication			
3027	Turbine Assembly Mounting Pad Shims-Series III and IV Engines	09-10-80		
3028	Special Inspections for Engines Operated in Volcanic Ash	06-02-80	5	01-05-07
3029	Rear Engine Mount Bearing Inspection	Cancelled-Ref: Ops. And Maint. Manual		
3030	250 Series III and IV Fuel Control Drive Bearing Grease Washout	09-30-80		
3031	Turbine Support and Exhaust Collector Flow Divider - Scheduled Inspection	Cancelled-Ref: Ops. and Maint. Manual		
3032	Fuel/Control System Air Leak Safety Warning	09-15-80	2	11-22-10
3033	Bendix Gas Producer Turbine Fuel Control and Power Turbine Governor	07-30-80		
3034	Spectrographic Oil Analysis Programs (SOAP) Versus Magnetic Drain Plug Lights-Safety Warning	09-30-80	3	11-01-96
3035	Clearance Inspection, Fourth-Stage Turbine Wheel to Exhaust Collector Inner Cone	Cancelled-Ref: Ops. and Maint. Manual		
3036	Cancelled Prior to Publication			
3037	Model 250 Series Engine Identification	Cancelled 04-07-08		

# M250-C30 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
3038	Fire Shield-Horizontal and Vertical - Inspect for Cracks	Cancelled-Ref: Ops. and Maint. Manual		
3039	Cancelled Prior to Publication			
3040	List of Model 250 Publications Indicating The Latest Revision as of March 30. 1982	Cancelled		
3041	DDA Model 250-C28B and -C30 Engine Improvement Program - Special Pricing on Parts	02-05-81		
3042	Maintenance Procedure for Spur Adapter Gearshaft O-Ring P/N AS3085-018 and Turbine Maintenance	Cancelled-Ref: Ops. and Maint. Manual		
3043	Cancelled Prior to Publication			
3044	Troubleshooting the Allison 250-C30 Series Bendix Fuel System	Cancelled-Ref: Ops. and Maint. Manual		
3045	Cancelled Prior to Publication			
3046	Cancelled Prior to Publication			
3047	Inspection of No. 6 and 7 Bearing Pressure Oil Nozzle After Removal	Cancelled-Ref: Ops. and Maint. Manual		
3048	Cancelled Prior to Publication			
3049	Optimized Starting Technique	Cancelled-Ref: Ops. and Maint. Manual		
3050	Troubleshooting Engine Smoking	08-25-82		
3051	Troubleshooting Loss of Power	04-15-83		
A-3052	Engine Operation Contrary to Engine Manufacturer's Limitations	03-15-83		
A-3053	Cancelled 9-1-84			
3054	Cancelled Prior to Publication			
3055	Series III and IV Compressor Bleed Valve Attachment Bolt	07-15-83		
3056	Cancelled Prior to Publication			
3057	Cancelled Prior to Publication			
3058	Cancelled Prior to Publication			

# M250-C30 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
3059	Cancelled Prior to Publication			
3060	Cancelled Prior to Publication			
3061	Benefits of an External Scavenge Oil Filter	08-01-84	2	07-28-05
A-3062	Compressor Rotor and Splined Adapter Special Inspection	07-02-84	7	Cancelled 3/24/14
3063	TBO Extension Program, 250 Series Engines	09-14-84	3	04-30-96
3064	Model 250 Rework Parts Policy	Cancelled		
3065	Commercial Engine Bulletin Distribution	07-13-84		
A-3066	N <sub>1</sub> Shafting Inspection	Cancelled 03-03-08		
3067	Series III and IV Additional Post Flight Inspection	08-22-84	1 (Alert Status Dropped)	12-14-84
3068	Allison Assured Engine, 250-C30/ C30S	10-01-84	2	02-15-93
3069	Returning of CEB Compliance Sheets with 250 Engine Module to be Repaired	12-01-85	1	08-07-98
3070	Cancelled Prior to Publication			
3071	Model 250-C30,-C30S External Energy Absorbing Ring Pre-Flight Check	02-15-85	1	06-30-85
3072	Model 250-C30 TRW Fuel Pump Shaft Inspection	04-26-85		
3073	Turbine Rotor Splined Locknut Torque Requirement	Cancelled		
3074	Commercial Engine Bulletin Classification	06-16-86	4	06-19-19
3075	Cancelled Prior to Publication			
3076	Turbine Splined Adapter Locknut Torque	Cancelled-Ref: CSL 3087/ CEB-A-72-3146		
3077	Model 250 Alignment Build Procedures	12-01-85	1	05-27-86
3078	Cancelled Prior to Publication			
3079	Guidelines for Operation of "On Condition" Modules	04-01-88		
3080	Identification of Allison Power Parts (APP)	08-01-85	1	01-31-90
3081	Noisy 250 Series Engine Fuel Pumps	11-26-75	4	06-08-04

# M250-C30 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
3082	Field Vibration Test Procedure	10-17-86	10	06-19-19
3083	Cancelled Prior to Publication			
3084	Return of Parts for Field Investigation at Allison or Allison Authorized Maintenance Centers (AMC)	04-20-86	2	10-01-96
3085	Contamination Removal (Water Rinse) Instructions <u>Using Water Only</u>	06-23-86	11	12-20-19
3086	Publication Authorization Procedures	11-03-86	5	11-01-96
A-3087	Inspection of Turbine Splined Adapter Locknut Torque	09-10-86	1	09-29-86
3088	Alert Document Compliance	01-31-87	3	10-01-96
3089	Use of Unapproved Parts, Engines, Major Modules, or Piece Parts That May Have Been in Long Term Storage in Rolls-Royce Commercial Engines	07-10-75	7	02-12-02
A-3090	Accessory Gearbox Cover	09-25-87		
3091	Long Life Igniter Plugs	08-20-87	3	10-01-96
3092	Chafe Wrapping of Stainless Steel Tube Assemblies	05-01-88		
3093	Warning Tags Attached to Fuel Oil, Air Tubes, Fittings and Associated Components on 250 Series Engines	09-10-87	2	09-26-00
3094	Guidelines for Operation of Manually Activated Fuzz Burning Engine Chip Detectors	11-01-88		
3095	Model 250 Fuel System Operation and Maintenance Guidelines	05-11-79	2	11-01-88
A-3096	Operational Warning-Height Velocity Diagram (Not a Restriction Nor a Limitation)	Cancelled 07-18-06		
3097	Cancelled Prior to Publication			
3098	Serial Number Effectivity, Allison Commercial Engine Bulletin	05-01-88		
3099	Commercial Engine Bulletin Incorporation Philosophy	04-30-88		
3100	Installation of New Gas Producer Tie Bolt Nut P/N 23039751	Cancelled		
3101	Rolls-Royce Customer Training	08-01-88	21	05-27-15
3102	Cancelled Prior to Publication			
3103	Translation of Allison Technical Publications into Foreign Languages	11-01-88		

# M250-C30 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
3104	Model 250 Series III and IV No. 6 and No. 7 Bearing Power Turbine Strut Scavenge Oil Flow Check Procedure	12-01-88		
3105	Use of Eastern European, United Kingdom, and Peoples Republic of China Specification Fuels in Rolls-Royce M250 Engines	04-01-89	7	03-26-14
A-3106	Use of Salvaged or Scrapped Parts in Allison Model 250/225 Engines	12-01-88	1	08-15-91
3107	Cancelled Prior to Publication			
3108	Cancelled Prior to Publication			
3109	250-C30 Power-By-The-Hour Program	Cancelled-Ref CSL 1187		
3110	Seal Shelf Life (Age Control)	05-01-89	1	08-22-11
3111	Operation of Bendix Fuel Controls and Power Turbine Governors Exposed to Fire or Severe Overtemperature	04-14-89		
3112	Module Interchangeability Following Incorporation of Number 3 & 4 Roller Bearings (Gearbox Module) and/or Number 5 Labyrinth Seal (Turbine Module), and Color Coding of Oil Delivery (Piccolo) Tube and Pinion Bearing Oil Nozzle	05-15-89		
3114	Auto Accelerations or Power Decelerations in Cold Soak Environments	06-01-89		
3115	Cancelled Prior to Publication			
3116	Purolator/Facet External Scavenge Oil Filter Inspection	02-01-90	3	05-03-10
A-3117	Maintenance Warning - External Lines	11-15-90	2	07-08-19
3118	Model 250 Logbook Changes	11-15-94		
3119	N <sub>2</sub> /N <sub>R</sub> Speed Setting	03-15-92		
3120	Model 250 Engine Designations and Applications	11-30-91	5	07-13-15
3121	Model 250 Engine Mean Time Between Removal and Recommendations on use of Overhauled First-Stage Turbine Nozzles	01-31-91	2	05-30-94
3122	"B" Nut Warning Placard	Cancelled		
3124	Cancelled Prior To Publication			
3125	Unapproved Hot Engine Cool Down Procedure	03-01-93	1	11-13-01
3126	Recommendations in Conjunction with Engine Oil Change	04-30-93	1	04-15-98

# M250-C30 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
3127	Operation and Maintenance Manual Publications Concerning Magnetic Chip Detector Guidelines	04-30-93		
3128	Authorized Allison Repair/Overhaul Facilities or Allison Model 250 Engine	Cancelled-Ref CSL 3001		
3129	Differences Between 250-C30G/2 Engines Installed in Bell 230 Aircraft and Other 250-C30 Series Engines	08/15/93		
3131	Change in Commercial Engine Bulletin Index Format	06-15-93		
3132	Cancelled Prior to Publication			
3133	Increased Impeller Life Limits for Model 250-C28/C30 Engines	08-31-93		
A-3136	Inspection, Rework, and Overhaul of Parts Manufactured by Anyone Other Than Allison and/or Allison Approved Vendors and Suppliers	02-15-94	1	11-30-94
3137	Model 250 Power By The Hour®/Fleet Hour Agreement Program	09-30-94	6	Cancelled 02-22-08
3138	Handling of Fluorocarbon Elastomer Preformed Packings and/or Seals	02-01-95		
3139	Allison Model 250 Engine Customer Support and Service Parts Telephone Numbers	Cancelled 02-01-02		
3140	Cancelled Prior to Publication			
3141	Use of Rolls-Royce Military Surplus Parts in Commercial Engines	01-27-95	5 Reissue	04-23-02
3142	Troubleshooting Guide for Bendix Fuel Control Systems Used on Helicopters	06-30-97		
3143	Identification of A New Fuel Pump Vendor	11-01-95	1	06-30-97
3145	Model 250 Publications Procurement Policy	02-15-96	3	03-03-08
3146	Letterhead, Model 250 Commercial Engine Bulletins, Commercial Service Letters and Installation Bulletins	11-15-95		
3147	Troubleshooting N <sub>2</sub> Fluctuations on 250-C30 Series Engines	09-15-96		
3148	Manufacturing Origin Request Procedure	02-20-96	3	07-23-04
3149	Rolls-Royce Part or Assembly Modification	07-31-96	2	05-22-02
3150	No-Go Gages for Spline Inspection	11-15-97	Cancelled	02-10-14

# M250-C30 INDEX



# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
3152	Shimming of 1st-Stage Turbine Nozzles to be sure of Proper Fit Between the 1st- and 2nd-Stage Nozzles During Turbine Repair	11-11-98	3	02-07-11
3153	Disposition of Old Engine and Module Data Plate	10-15-97	3	02-24-16
3154	Return of Model 250 Field Parts for Investigation at Rolls-Royce	06-30-97	4	04-06-15
3155	<u>Pilot Warning</u> - Practice Autorotations with Certain Allied Signal (Bendix) Fuel Controls	05-30-97	1	02-15-98
3156	Release of New Oil Delivery Tube (Piccolo)	09-02-97		
3158	Commercial Engine Bulletin, CECO Fuel Pump Spline Inspection	09-02-97		
3159	Use of High Thermal Stability (HTS) or Third Generation Oils	09-15-97	2	02-13-12
3160	Recommended Use of Airframe Accessory Filter for Remote Area Fueling	09-15-97		
3161	Hot Corrosion - Sulfidation	02-10-00	1	05-25-04
3162	Lifting Patches on -C28, -C30, -C40 And -C47 Compressor Assemblies (Scrolls)	01-15-98	2	09-19-11
3163	ECU History Verification	12-15-97		
3165	Inconel Bellows Incorporation in All 250 AlliedSignal (Bendix) Fuel Controls	02-27-98		
3166	Release of Flared Fuel Line Seals to Prevent Fuel Leaks	07-07-98		
3167	Release of New Gearbox Vent Tube	07-07-98		
3168	Release of New Number One Bearing Housing	01-04-99	1	03-24-14
3169	Model 250 FADEC System - Operation and Maintenance Guidelines	01-04-99	1	03-30-04
3170	Year 2000 (Y2K) Compliance For Model 250 FADEC	03-12-99	1	10-12-99
3171	OEM Engine Warranty	04-15-99	1	07-08-16
3174	Maintenance Terminal Software For FADEC Engines	08-04-00	1	09-29-14
A-3175	Model 250 Engine Cautions For Changes In Engine Noise	09-15-99		
3176	Alternate Consumable Materials List	04-19-00	3	09-17-12
3178	Rolls-Royce Model 250/Aviall Parts And Technical Publications Distribution	Cancelled 01-25-02		

# M250-C30 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
3179	Manufacturing Tooling Marks On Tubing Assemblies	04-11-00	1	04-27-09
3180	Model 250 Lip Seals	09-07-00	3	05-16-14
3181	Engine - New Publications Prices	08-01-00	1 Reissue	08-24-00
A-3183	Honeywell Extension Of Inconel Bellows Special Pricing	12-20-00		
3184	Special Pricing For 1st-stage Nozzle Shield	Cancelled 07-18-06		
3185	Cold Weather Engine Smoking	03-13-01		
3186	Black Oxide Removed From Specified Gears	04-05-01	1	04-08-03
3187	Use Of AN503-8-8 Screws In Honeywell Products	04-25-01		
3188	Operations In Methane Laden Atmosphere	09-19-01		
3189	Handling Instructions For Bare Metal Parts	09-19-01	1 Reissue	10-19-01
3190	Shipment Of Fuel System Components	11-15-01		
3191	Rolls-Royce Model 250 Engine Customer Support And Service Telephone Numbers	Cancelled 03-20-08		
3193	Fuel System Contamination	04-23-02	2	07-20-09
3194	Overhaul Manual MPI Requirements	01-13-03	1 Reissue	01-22-03
3195	Gearbox Bore Alignment Check	05-02-03	1	08-27-04
3196	Position Statement on Use of Red Dye Contaminated Fuel	02-27-03		
3197	Recent Model 250 Series IV Field Events		1	04-29-03
3198	Goodrich Pump and Engine Control Systems, Inc. (GPECS) AOG Hotline	08-26-04	1 Reissue	09-17-04
3200	250 Engine Wash Procedures	05-27-04		
3201	Cancellation Notice - Cancellation of AMC-OIL's and AMC-IL's	05-13-04		
3202	Compliance With ECU Improvement Upgrade	04-16-04		
3203	Power Turbine Rotor Clamping	05-10-04		
3204	Inspection for Engine Damage Following Failure of Non-Rolls-Royce Provided Engine Hardware	05-26-04	1 Reissue	06-23-04

# M250-C30 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
3205	Model 250 E-Pubs Technical Publications	Cancelled 03-20-08		
3206	Improved Honeywell Power Turbine Governor Program	Cancelled 01-05-09		
3207	250 Hydromechanical Unit Dual PLA POT Compliance	05-25-05	1 Reissue	06-10-05
3208	New Configuration Electronic Control Unit (ECU)	09-21-05	4	04-28-16
3209	Suspect Repairs	10-31-05		
3210	FADEC Engine Harness Contact Enhancer	10-31-05		
3211	Followup to New Configuration Electronic Control Unit (ECU) Upgrade	12-20-05		
3212	Outstanding Full Authority Digital Engine Control (FADEC) Bulletin Compliance	07-18-06		
3213	Oil Filter Cap	10-12-07		
3214	M250 Engine Warranty Guidelines	11-15-06	2	07-27-16
3215	Maintenance of Turbine Oil Check Valve	02-07-07	1	09-07-09
3216	Quick Disconnect Magnetic Plug Installation	02-07-07	1	11-17-15
3217	No. 3 and No. 4 Bearing Configuration	08-01-07		
3220	Rolls-Royce Model 250 Fleet Hour Agreement Program	Cancelled 10-07-09		
3224	Rolls-Royce use of Self Adhesive Labels on Certain Parts	06-30-08		
3225	Model 250 Series Non-intrusive Gear Inspection Procedure and Criteria	12-07-09	2	04-09-12
3226	Model 250 Series IV (250-C30P) Engine Upgrades for Eurocopter BO105LS and Bell Helicopter B206L-1 Longranger Applications, and Cessation of Model 250 Series III (250-C28B/C) Service Parts Manufacturing in 2011	09-25-09		
3227	TOTALCARE Comprehensive Maintenance Solution for the M250 Engine	10-07-09		
3228	Jet A-1 Fuel System Icing Inhibitor (FSII) Notice	07-26-10		
3229	Difficulty Loading Goodrich Maintenance Terminal Onto Laptops With Newer Operating Systems	12-20-10		
3230	Rolls-Royce M250® Power Turbine Governor Assembly Replacement Reminder	03-21-11	1	11-11-16

# M250-C30 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
A-3231	Series IV FADEC Engine Turbine Inspection	12-23-11		
3232	Helicopter Wreckage in Brazil	08-06-12		
A-3233	No. 2 Bearing Installation Information	03-04-13	1	03-24-14
A-3234	Enhanced Awareness of Outer Combustion Cracks (OCC)	03-04-13		
3236	Series IV Engines - No. 2 Bearing (M250-10354)	03-27-14		
3237	New Directional PTO Seal Installation (For Single Lip Seal Engines Only)	08-08-14		
3240	FADEC Engine Start Troubleshooting	07-07-04	2	8/20/15
3241	Engine Control System- Identification Plate change	08-24-15		
3242	Correct Installation of HMU Ground Straps	12-16-15		
3243	Outer Combustion Case Leak TEC Inspection Video	10-19-16		
3244	Release of B-Nut Tool (23083893) and Definition	10-24-16		
3245	Electronic Availability of Commercial Service Letter	02-14-17	1	09-14-18
3246	Engine Assembly- Parts Mutilation Manual	10-17-17		
3247	First Stage Turbine Wheel Failure Followed By Inflight Power Loss Due to Over-Temperature Engine Operation	12-05-17		
A-3248	Enhanced Awareness of Loose or Broken Split Line Bolts/ Studs	02-09-18		
3249	Compliance Dates For CEB-A-72-3296, CEB-A-72-5065, and CEB-A-72-6078 (Engine, Turbine Assembly- Inspection of 3rd Stage Turbine Wheels P/N 6898663)	02-22-18		
3250	Suspect Combustion Liner Repairs	09-20-18		
3251	Engine Preservation and Storage	04-24-19		
3253	Engine- Radiosotopes	11-07-19		
3254	Oil Pressure Regulating Valve Adjustment	12-12-19		
3256	USE OF DUPONT KATHON FP1.5 IN ROLLS-ROYCE GAS TURBINE ENGINES	04-21-20		
3257	RECENT UPDATE TO ePUBS ON AVIALL.COM	04-21-20		

# M250-C30 INDEX