



**Rolls-Royce**

**Rolls-Royce Corporation  
M250-C47**

**COMMERCIAL SERVICE  
LETTER  
(CSL)**

**Technical Publications  
Index**

**March 3, 2020**

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
6001	Longer Life Ignitor Plugs	08-20-87	3	10-01-96
6002	Commercial Engine Bulletin Classification	06-16-86	4	06-19-19
6003	Model 250 Reporting	02-20-79	8	02-07-11
6004	Contamination Removal (Water Rinse) Instructions <u>Using Water Only</u>	06-23-86	11	12-20-19
6005	Return of Parts for Field Investigation at Allison or Allison Authorized Maintenance Centers (AMC's)	04-20-86	2	10-01-96
6006	ALERT Document Compliance	01-31-87	3	10-01-96
6007	Special Inspections for Engines Operated in Volcanic Ash	06-02-80	5	01-05-07
6008	Manufacturing Origin Request Procedure	02-20-96	3	07-23-04
6009	Model 250 Publications Procurement Policy	02-15-96	3	03-03-08
A-6010	Inspect Compressor Rotor and Splined Adapter	07-02-84	7	Cancelled 3/24/14
6011	TBO Extension Program, 250 Series Engines	09-14-84	3	04-30-96
A-6012	N <sub>1</sub> Shafting Inspection	Cancelled 03-03-08		
6018	Publication Authorization Procedure	11-03-86	5	11-01-96
6019	Spectrographic Oil Analysis Programs (SOAP) Versus Magnetic Drain Plug Lights - Safety Warning	09-30-80	3	11-01-96
6021	Lubrication System Troubleshooting	06-07-79	7	09-14-09
6027	Rolls-Royce Customer Training	08-01-88	21	05-27-15
6029	Cancelled Prior to Publication			
6034	Model 250 Engine Designations and Applications	06-30-97	5	07-13-15
6038	Recommendations in Conjunction with Engine Oil Change	04-30-93	1	04-15-98
6040	Cancelled Prior to Publication			
6043	Model 250 Power By The Hour®/Fleet Hour Agreement Program	09-30-94	6	Cancelled 02-22-08
6049	M250 Authorized Maintenance Centers (AMC's), Publications, Rolls-Royce Telephone Contacts, Warranty, Training, and Unapproved Parts	Reissue 03-31-97	11	06-11-18

# M250-C47 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
6050	Use of Eastern European, United Kingdom, and Peoples Republic of China Specification Fuels in Rolls-Royce M250 Engines	04-01-89	7	03-26-14
6051	Rolls-Royce Part or Assembly Modification	07-31-96	2	05-22-02
6052	No-Go Gages for Spline Inspection	11-15-97	Cancelled	02-10-14
6054	Disposition of Old Engine and Module Data Plate	10-15-97	3	02-24-16
6055	250-C40/C47 HMU and ECU Accessory Log Book Pages	12-15-96		
6056	Return of Model 250 Field Parts for Investigation at Rolls-Royce	06-30-97	4	04-06-15
6057	EMI/HIRF Test Requirements For Electrical Equipment Installations In Aircraft Which Have Model 250 Engines Equipped With FADEC Control Systems Installed	04-29-00	1	06-08-00
6058	Model 250 Series Engine Identification	Cancelled 04-07-08		
6059	Use of High Thermal Stability (HTS) or Third Generation Oils	09-15-97	2	02-13-12
6060	Recommended Use of Airframe Accessory Filter for Remote Area Fueling	09-15-97		
6061	Hot Corrosion - Sulfidation	02-10-00	1	05-25-04
6063	ECU History Verification	12-15-97		
6064	Field Support of 250-C40B, -C47B and -C47M Engines	04-30-98 Cancelled 09-05-11		
6065	Release of Flared Fuel Line Seals to Prevent Fuel Leaks	07-07-98		
6066	Lifting Patches On -C28, -C30, -C40 And -C47 Compressor Scroll Assemblies (Scroll)	01-15-98	2	09-19-11
6067	Release of New Gearbox Vent Tube	07-07-98		
6068	Release of New Number One Bearing Housing	01-04-99	1	03-24-14
6069	Model 250 FADEC System - Operation and Maintenance Guidelines	01-04-99	1	03-30-04
6070	Year 2000 (Y2K) Compliance For Model 250 FADEC	03-12-99	1	10-12-99
6071	OEM Engine Warranty	04-15-99	1	07-08-16
A-6074	Conversion From 5.100 Software to 5.202 Software - C47B Only	05-28-99		

# M250-C47 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
6075	Field Modification of CEFA	06-07-99	2	05-29-01
6076	Maintenance Terminal Software For FADEC Engines	08-04-00	1	09-29-14
A-6077	Model 250 Engine Cautions For Changes In Engine Noise	09-15-99		
6078	Alternate Consumable Materials List	04-19-00	3	09-17-12
6079	Rolls-Royce Model 250/Aviall Parts And Technical Publications Distribution	Cancelled 01-25-02		
6080	Manufacturing Tooling Marks On Tubing Assemblies	04-11-00	1	04-27-09
6081	Warning Tags Attached To Fuel, Oil, Air Tubes, Fittings And Associated Components On 250 Series Engines	09-10-87	2	09-26-00
6082	Model 250 Lip Seals	09-07-00	3	05-16-14
6083	Engine- New Publications Prices	08-01-00	1 Reissue	08-24-00
6084	Special Pricing For 1st-stage Nozzle Shield	Cancelled 07-18-06		
6085	Cold Weather Engine Smoking	03-13-01		
6086	Black Oxide Removed From Specified Gears	04-05-01	1	04-08-03
6087	Operations In Methane Laden Atmosphere	09-19-01		
6088	Handling Instructions For Bare Metal Parts	09-19-01	1	10-19-01
6089	Compliance With HMU Improvement Upgrades	10-02-01		
6090	Shipment Of Fuel System Components	11-15-01		
6091	Unapproved Hot Engine Cool Down Procedures	03-01-93	1	11-13-01
6092	Rolls-Royce Model 250 Engine Customer Support And Service Telephone Numbers	Cancelled 03-20-08		
6093	Use Of Unapproved Parts, Engines, Major Modules or Piece Parts That May Have Been In Long Term Storage In Rolls-Royce Commercial Engine	07-10-75	7	02-12-02
6095	Use Of Rolls-Royce Military Surplus Parts In Commercial Engines	01-27-95	5 Reissue	04-23-02
6096	Fuel System Contamination	04-23-02	2	07-20-09
6097	Overhaul Manual MPI Requirements	01-13-03	1 Reissue	01-23-03
6098	Gearbox Bore Alignment Check	05-02-03	1	08-27-04

# M250-C47 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
6099	Position Statement on Use of Red Dye Contaminated Fuel	02-27-03		
6100	Recent Model 250 Series IV Field Events	04-08-03	1	04-29-03
6101	Goodrich Pump and Engine Control Systems, Inc. (GPECS) AOG Hotline	08-26-04	1 Reissue	09-17-04
6103	Noisy 250 Series Engine Fuel Pumps	11-26-75	4	06-08-04
6104	250 Engine Wash Procedures	05-27-04		
6105	Cancellation Notice - Cancellation of AMC-OIL's and AMC-IL's	05-13-04		
6106	Compliance With ECU Improvement Upgrade	04-16-04		
6107	Power Turbine Rotor Clamping	05-10-04		
6108	FADEC Engine Start Troubleshooting	07-07-04	2	08-20-15
6109	Inspection for Engine Damage Following Failure of Non-Rolls-Royce Provided Engine Hardware	05-26-04	1	06-23-04
6111	Model 250 E-Pubs Technical Publications	Cancelled 03-20-08		
6112	250 Hydromechanical Unit Dual PLA Pot Compliance	05-25-05	1 Reissue	06-10-05
6113	New Configuration Electronic Control Unit (ECU)	09-21-05	4	04-28-16
A-6114	Engine Flameouts Due to Snow or Ice Ingestion - Warning	09-15-80	3	10-06-05
6115	Suspect Repairs	10-31-05		
6116	FADEC Engine Harness Contact Cleaner	10-31-05		
6117	Followup to New Configuration Electronic Control Unit (ECU) Upgrade	12-20-05		
6118	Outstanding Full Authority Digital Engine Control (FADEC) Bulletin Compliance	07-18-06		
6119	Oil Filter Cap	10-12-07		
6120	Shimming of 1st-Stage Turbine Nozzles to be sure of Proper Fit Between the 1st- and 2nd-Stage Nozzles During Turbine Repair	11-11-98	3	02-07-11
6121	M250 Engine Warranty Guidelines	11-15-06	2	07-27-16
6122	Field Vibration Test Procedure	10-17-86	10	06-19-19
6123	Maintenance of Turbine Oil Check Valve	02-07-07	1	09-07-09

# M250-C47 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
6124	Quick Disconnect Magnetic Plug Installation	02-07-07	1	11-17-15
6125	Reversionary Governor Electronic Control Unit (ECU) Maintenance Upgrade	02-16-07	4	03-16-16
6126	No. 3 and No. 4 Bearing Configuration	08-01-07		
6129	Rolls-Royce Model 250 Fleet Hour Agreement Program	Cancelled 10-07-09		
6133	Rolls-Royce use of Self Adhesive Labels on Certain Parts	06-30-08		
6134	Model 250 Series Non-intrusive Gear Inspection Procedure and Criteria	12-07-09	2	04-09-12
6135	Model 250-C40B & -C47 Series Engines Gas Producer Wheel Life Limits	06-05-09		
6136	TOTALCARE Comprehensive Maintenance Solution for the M250 Engine	10-07-09		
6137	C47M Reversionary Governor Electronic Control Unit (ECU) Maintenance Upgrade	12-17-09		
6138	Jet A-1 Fuel System Icing Inhibitor (FSII) Notice	07-26-10		
6139	Difficulty Loading Goodrich Maintenance Terminal Onto Laptops With Newer Operating Systems	12-20-10		
A-6140	Series IV FADEC Engine Turbine Inspection	12-23-11		
6141	Helicopter Wreckage in Brazil	08-06-12		
A-6142	No. 2 Bearing Installation Information	03-04-13	1	03-24-14
A-6143	Enhanced Awareness of Outer Combustion Cracks (OCC)	03-04-13		
A-6144	Speed Avoidance Range	Cancelled		
6145	Series IV Engines - No. 2 Bearing (M250-10354)	03-27-14		
6146	New Directional PTO Seal Installation (For Single Lip Seal Engines Only)	08-08-14		
6148	FOST Adapter CEB-A-73-6059 Reminder	05-16-14		
6150	Engine Control System- Identification Plate change	08-24-15		
6151	Correct Installation of HMU Ground Straps	12-16-15		
6152	Outer Combustion Case Leak TEC Inspection Video	10-19-16		
6153	Release of the Re-Designed #5 Bearing	10-25-16		

# M250-C47 INDEX

# Rolls-Royce

## COMMERCIAL SERVICE LETTER INDEX

<u>CSL No.</u>	<u>Title/Description</u>	<u>Date Published</u>	<u>Revision Number</u>	<u>Date Revised</u>
6154	Electronic Availability of Commercial Service Letter	02-14-17	1	09-14-18
6155	Engine Assembly- PArts Mutilation Manual	10-17-17		
6157	First Stage Turbine Wheel Failure Followed By Inflight Power Loss Due to Over-Temperature Engine Operation	12-05-17		
A-6158	Enhanced Awareness of Loose or Broken Split Line Bolts/ Studs	02-09-18		
6159	Compliance Dates For CEB-A-72-3296, CEB-A-72-5065, and CEB-A-72-6078 (Engine, Turbine Assembly- Inspection of 3rd Stage Turbine Wheels P/N 6898663)	02-22-18		
6160	Suspect Combustion Liner Repairs	09-20-18		
6161	Engine Preservation and Storage	04-24-19		
6162	Maintenance Warning- External Lines	11-15-90	2	07-08-19
6164	Engine- Radiosotopes	11-07-19		
6165	Oil Pressure Regulating Valve Adjustment	12-12-19		