



**Rolls-Royce**

**Rolls-Royce Corporation  
501-D13**

**COMMERCIAL SERVICE  
LETTER  
(CSL)**

**Technical Publications  
Index**

**November 1, 2023**

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1	Initiation of The Commercial Service Letter	Cancelled	Ref CSL-95
2	Model 501-D13 Turbine Damage Due to Over Temperature During Starting or Shutdown	Cancelled	Ref OPS Manual and OIB No. 7
3	Temperature Datum Valve - Damaged Limit Solenoid	Cancelled	Ref D13 Maint Manual
4	Sperry Vibration Pickup Connector Assembly and Parts Returned to Allison	Cancelled	
5	Engine Oil Usage - General	Cancelled	Ref D13 Maint Manual
6	Historical Record - Commercial Aircraft Engines	Cancelled	
7	Procedure for Use of Return Tag Form 444	Cancelled	
8	501-D13 Engine - Interval Between Overhaul	Cancelled	
9	FAA And FAA-DER Approval of Commercial Manuals	Cancelled	
10	501-D13 Engine - Coordinator Torque Limit Precaution	Cancelled	Ref D13 Maint Manual
11	Engine High Oil Temperature	Cancelled	
12	Application for Adjustment (AFA) Form	Cancelled	
13	Incorrect Hose Fittings	Cancelled	
14	High Torque on Potentiometer Adjustments of 6805273 TD Controls	Cancelled	
15	Temperature Trim System Settings Drift	10-15-59	
16	Fuel Overboard Drainage with A/C Boost Pumps Running	11-10-59	
17	Trouble Shooting Engine Ignition System	11-17-59	Supplement 11-28-60
18	Engine Diffuser Bleed Air Check Valve Malfunction	Cancelled	
19	Correct Prop Control Link Connection	Cancelled	Ref D13 Maint Manual
20	Transistorized TD Control	Cancelled	
21	Use of Leaf Assemblies in Prop Brush Blocks	Cancelled	
22	Prop Brush Block and Slip Ring Assemblies - Maintenance	Cancelled	Ref -606 Maint Manual
23	501-D13 Engine Thermocouple High Current Check	Cancelled	Ref D13 Maint Manual
24	501-D13 Engine and QEC Oil Pressure Problems	Cancelled	
25	Contact Pacific Propeller for Current Status		
26	501-D13 Engine - Torquemeter Whip	Cancelled	Ref D13 Maint Manual
27	Contact Pacific Propeller for Current Status		
28	Transmittal of Advance Engine and Propeller Bulletins to the Airlines	Cancelled	
29	Handling of Parts Being Returned to Allison	Cancelled	
30	Operation of Torquemeter Indicating System	Cancelled	

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32	Mid-Bearing Torquemeter Installation	Cancelled	Ref D13 Maint and Overhaul Manual
33	501-D13 Engine Magnetic Drain Plug Circuit Check	Cancelled	Ref D13 Maint Manual
34	6815652 Fuel Filter Pressure Switch Operation	06-03-60	No. 2, 04-13-62
35	501-D13 Engine Propeller Brake	Cancelled	Ref D13 Maint Manual
36	Contact Pacific Propeller for Current Status		
37	Allison Publications	Cancelled	
38	Background for Maintenance Manual Temp Rev 72-3 and Corrective Action for Suspected Thermocouple Problems	Cancelled	Ref D13 Maint Manual
39	Contact Pacific Propeller for Current Status		
40	Non-Interchangeability of Torquemeter Shaft	Cancelled	
41	Non-Interchangeability of Torquemeter and Compressor Assembly	Cancelled	
42	Damage to Transistorized TD Control Adjustment Potentiometers	Cancelled	Ref D13 Maint Manual
43	Contact Pacific Propeller for Current Status		
44	6807737 Terminal Block Assembly Handling	Cancelled	Ref D13 Maint Manual
45	Contact Pacific Propeller for Current Status		
46	Identification of Transistorized Control Assemblies	Cancelled	All Units Now Comply
47	Contact Pacific Propeller for Current Status		
48	Approved Lubricants for Allison Prop-Jet Convair Aircraft	Cancelled	Ref Prop Jet Convair Maint Manual
49	Contact Pacific Propeller for Current Status		
50	Contact Pacific Propeller for Current Status		
51	Electra Power Package Shipping Precautions	Cancelled	
52	Contact Pacific Propeller for Current Status		
53	Contact Pacific Propeller for Current Status		
54	Engine-Magnetic Drain Plug Resistance	Cancelled	Ref D13 Maint Manual
55	Parts Life Limits - 501-D13 Engine	Cancelled	Ref CSL 120
56	Contact Pacific Propeller for Current Status		
57	Damage Of G.E. Generators During Shipment	Cancelled	
58	Contact Pacific Propeller for Current Status		
59	Configuration of Spare Blades At Unit Exchange	Cancelled	
60	Cancelled Prior to Publication		
61	Reduction Gear Tach Drive Bearing Replacement Now Comply	Cancelled	All Units Comply

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64	Replacement of Spark Igniter Lead Clamp Bracket 6723983	Cancelled	
65	Contact Pacific Propeller for Current Status		
66	Cancelled Prior to Publication		
67	Rear Pinion Flanged Bearing Cage	Cancelled	Ref D13 MM and CEB 72-166
68	Contact Pacific Propeller for Current Status		
69	72-145 Rework of Rear Carrier Bearing Retaining Plate	Cancelled	Ref CEB 72-145, Rev.1
70	Magnetic Drain Plug Continuity Check Frequency	Cancelled	Ref D13 Maint Manual
71	Lock Tab Straightening Pliers	Cancelled	
72	501-D13 Front Compressor Oil Seal Leakage	Cancelled	
73	Inspection of Diffuser Scavenge Oil Pump Assembly	Cancelled	All Units Now Comply
74	Non-Interchangeability of Diffuser and Turbine Scavenge Oil Pumps	Cancelled	
75	Inspection of Reduction Gear Rear Case Assembly	Cancelled	All Units Now Comply
76	Contacting Allison By Telephone	Cancelled	
77	Project LEAP Gear Box Auxiliary Mounting Brackets	Cancelled	All Units Now Comply
78	Use of 6504842 Prop Control Analyzer	Cancelled	All Units Now Comply
79	Contact Pacific Propeller for Current Status		
80	Contact Pacific Propeller for Current Status		
81	Contact Pacific Propeller for Current Status		
82	Damage to Eyebolt Bosses on the Red Gear Rear Case	Cancelled	
83	Front Compressor Oil Seal Leakage	Cancelled	Ref CEB 72-178
84	Inspection of Reduction Gear Assembly Eyebolt L/H Position Four	Cancelled	
85	Rear Turbine Bearing Support Inspection	Cancelled	
86	501-D13 Engine Oil Filter - Differential Pressure Indicator	Cancelled	
87	Installation of D13 Reduction Gear Mounts - Electra LEAP Configuration	Cancelled	
88	Contact Pacific Propeller for Current Status		
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90	Contact Pacific Propeller for Current Status		
91	NTS Linkage Check and Adjustment	Cancelled	
92	Distribution of D13 Monthly Summary Reports	Cancelled	
93	Oil Coke Deposits on Inactive Engines	Cancelled	Ref D13 Maint Manual

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95	Use of the Commercial Service Letter	Cancelled	
96	SP-520 Scavenge Oil Strainer	Cancelled	
97	Dispersion of Anti-Foam Additive in Esso Turbo 35 Oil	Cancelled	
98	Difficult Trouble Shooting Cases Resulting in Unsubstantiated Premature Removals	Cancelled	
99	Compressor Cleaning Material Inspection	Cancelled	
100	Information Required on Engines, Major Units, and Components Returned to Allison By Operators.	Cancelled	
101	Contact Pacific Propeller for Current Status		
102	Bending Of Tabs on D13 Reduction Gear Oil Pump Drive Idler Gear Key Washers	Cancelled	Ref CEB 72-199
103	Operators Transition from Turbo Oil #35 to Esso Turbo Oil TJ-35	Cancelled	
104	Engine Compressor Cleaning	Cancelled	
105	Overtemperature Operation of the Allison 501-D13 Engine	Cancelled	
106	Magna Glo Inspection Of Reduction Gear Nose Bearing Plate Mounting Bolts	Cancelled	
107	Contact Pacific Propeller for Current Status		
108	Installation Precautions for Torquemeters With Lubricated Inner Shaft Sleeves	Cancelled	
109	Inlet Boss - Torquemeter Anti-Icing Air Cancelled		
110	Reduction Gear Prop Shaft Seal Installation	Cancelled	
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112	Turbine Engine Fuel Specifications for 501-D13 Allison Engine	Cancelled	
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119	Maintenance Run-Up Procedures	Cancelled	
120	Engine Life Limited Parts	10-30-61	No. 53, 03-21-11
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122	Installation Of Turbine Inlet Temperature Thermocouple Test Points	Cancelled	
123	Turbine Preventative Maintenance	Cancelled	
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133	D13 Engine Oil Brand Name Change	Cancelled	
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143	Marking Pencils for Use on Parts Operating At Temperatures Above 800°F	Cancelled	
144	Contact Pacific Propeller for Current Status		
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146	Reduction Gear Wear Tolerance for -606 Hub Assembly Fixed Island Splines	Cancelled	Ref CSL 140
147	501-D13 Engine Take-Off Temperature Overshoot	Cancelled	
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