



Rolls-Royce

**Rolls-Royce Corporation
501-D22, D36**

**COMMERCIAL
OVERHAUL
INFORMATION LETTERS
(COIL)**

**Technical Publications
Index**

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1003	Thermocouple Probe Replacement, 501-D22 and 501-D36	Cancelled*	
1004	Use of Industrial Engine Parts In Aircraft Engines (No Effectivity For D36 Engine)	06-24-71	
1005	Ni-Cad Plating of Compressor Rotor and Stator Vane Assembly 501-D13, 501-D22, D22A, D22C Engines	Cancelled*	
1006	Case Hardness Comparison Chart	10-01-71	
1007	Reduction Gear Main Power Train Bearing Cage Interchangeability	04-20-72	No. 3, 12-18-73
1008	Planet Gear and Bearing Assembly – Assembly and Disassembly Procedure	Cancelled*	
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1010	Reduction Gear Scavenge Pump Drive Gear To Shaftgear Alignment	Cancelled*	
1011	Replacement of Fuel Hose Firesleeving	Cancelled*	
1012	501 Compressor Extension Shaft and Side Gear Backlash Inspection	Cancelled*	
1013	Turbine Shaft Coupling and Turbine Coupling Adapter Rework – 501-D22, D22A Engines	Cancelled*	
1014	Cancelled Prior to Publication		
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1017	Post Overhaul Engine Test – Changes For Energy Conservation 501-D22, D22A, D36 Engines	Cancelled*	
1018	Turbine Blade Elongation	Cancelled*	
1019	Effects of Alpak Coating On Restricted Blade Areas	Cancelled*	
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1024	Turbine Case Shroud Used On Post Overhaul Test – 501-D22, D22A Engines	Cancelled*	
1025	Cancelled Prior to Publication		
1026	1st-Stage Turbine Blade Replacement Criteria Model 501-D Series Turbines	Cancelled*	
1027	Series III Turbine Vane Inner Band Seal to Spacer Knife Seal Clearances	Cancelled*	
1028	Engine Compressor Rotor Wheel Inspection Criteria – Added	Cancelled*	
1029	Reduction Gear Rear Case Mount Repair	Cancelled*	
1030	NTS Actuator Rod Bushing 6843526 – Inspect	Cancelled*	

* Ref to D22 Overhaul Manual (4RC3)

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1034	Compressor Case Splitline Leakage Sealing Compound	Cancelled*	
1035	Fluorescent Magnetic Particle Inspection of Engine Control	Cancelled*	
1036	Bearing Separators - Fluorescent Penetrant Inspection	Cancelled*	
1037	Overhaul of Fuel Nozzle Spray Tips	Cancelled*	
1038	1st- and 2nd-Stage Turbine Vane Clearance Model 501-D22A, -D22C,	Cancelled*	
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